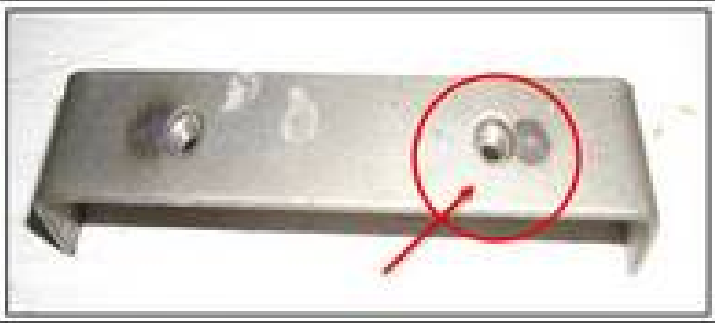
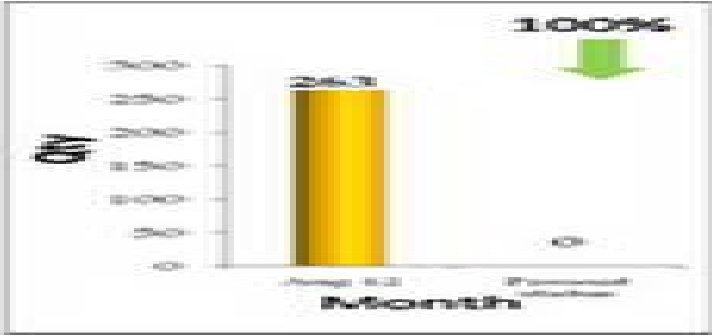
	Equipment :	Gauge	Loss Type :		Defect Loss							KAIZEN IDEA SHEET					
	Department	Fabrication	Result :	N	P	Q	C	D	S	M							
			Type :														
Cell :			Swing Arm		Operation :								Welding				
Kaizen Theme:			To prevent defect due to spatter in mtg .M 6 threading of Mud flap bkt in Disco M Swing arm		Idea :								Close point (Greasing)				
Problem / Present Status			Counter Measure				Benchmark :		263								
Spatter in mtg. M 6 threading in Mud flap bkt			By Providing greasing before welding to avoid spatter in mtg. M6 threading .				Target :		0								
							Start :		21/06/2014		Finished :		21/06/2014				
							Note :		Done								
							Team Members :										
							1. Gore		2. Kambl								
							3. Sathe		4.								
5.		6.															
Why Why Analysis :			Result :				Kaizen Sustenance :										
W1 : Why More IHR ? A1 : MOre defects of Spatters W2 : Why MOre defects of Spatters ? A2 : Spatter in mtg. M6threading W3 : Why Spatter in mtg. M6threading ? A3 : Open during full welding W4 : Why Open during full welding ? A4 :			Spatter minimize from 263nos to 0				What To Do : JH How To Do : BY Operator Frequency : Daily										
Root Cause							Cost Incurred For Making Kaizen :										
Open during full welding							<table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>					Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total															
0.00	0.00	0.00															
Date :			Scope & Plan For Horizontal Deployment :														
Registered By :			<table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"> </td> </tr> </table>					Equipmnet	Target	Status							
Equipmnet	Target	Status															
Manager's Sign :																	
----- Bajaj Auto Ltd. -----																	