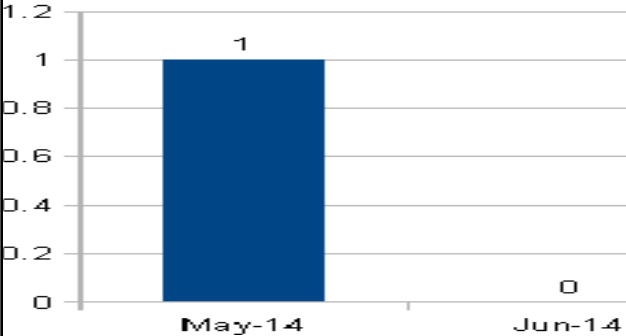
	Equipment :	Passenger seat welding fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET						
	Department	Quality	Result :	N	P	Q	C	D	S	M							
			Type :														
Cell : Welding shop			Operation :														
Kaizen Theme: To eliminate part missing defect in Mega Passenger seat			Idea : Provide proximity sensor to sense presence of the bracket & interlock with welding machine														
Problem / Present Status		Counter Measure		Benchmark :		1											
Customer complaint regarding part missing in Mega passenger seat		Provided proximity sensor to sense presence of bracket on the fixture and welding machine interlocked with the sensor signal.		Target :		0											
				Start :		06/05/2014		Finished :		08/05/2014							
				Note :													
				Team Members :													
				1. Mr.Pramod Desle		2. Mr.Sandeep Kamble											
				3. Mr.Balaji Nakate		4.											
				5.		6.											
				Benefits													
				Q		Part missing complaint eliminated Nos 0.00											
Why Why Analysis :		Result :		Kaizen Sustenance :													
W1 : Why Passenger seat bracket missing ? A1 : Bracket not placed on the fixture at defined location W2 : Why Bracket not placed on the fixture at defined location ? A2 : Operator forgot to place the bracket W3 : Why Operator forgot to place the bracket ? A3 : No provision to sense the presence of bracket W4 : A4 :		Passenger seat part missing defect eliminated. 		What To Do : Check the working of the sensor How To Do : Weekly Audit Frequency : Weekly Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table> Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td></td> <td></td> <td></td> </tr> </table>		Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total															
0.00	0.00	0.00															
Equipmnet	Target	Status															
Root Cause No provision to sense the presence of bracket																	
Date : 17/06/2014																	
Registered By : Mr. Mukund Joshi																	
Manager's Sign :																	
----- Bajaj Auto Ltd. -----																	