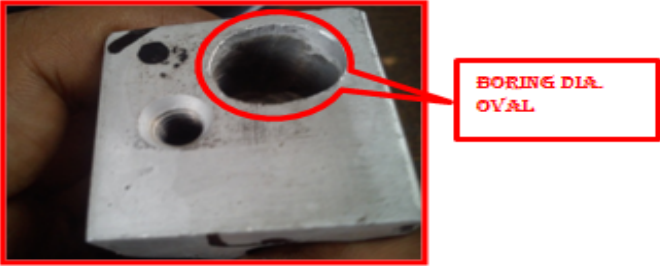
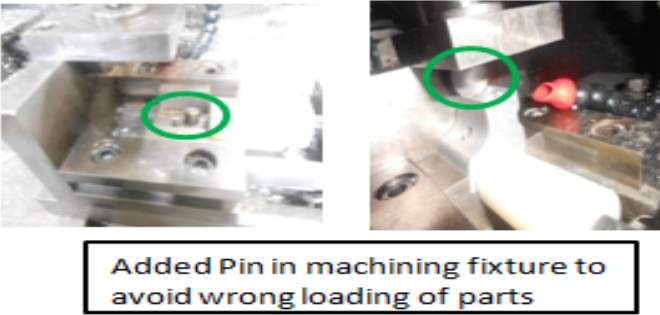
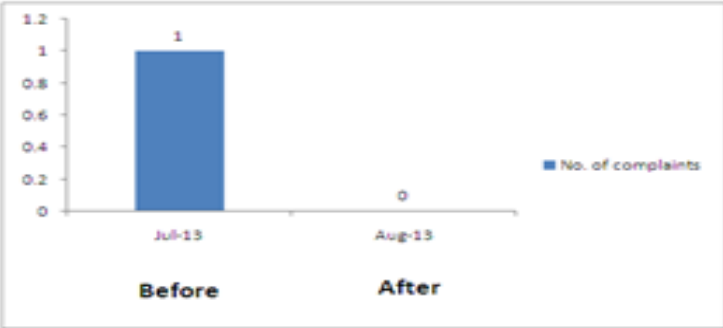


	Equipment :	Nissan Outlet drill machine	Loss Type :	Failure Loss							KAIZEN IDEA SHEET Kaizen ID : 1078
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	CNC Machine Engine	Type :								
Unit Name : The Premier Ltd., Pune			Operation : Nissan Outlet drilling								
Kaizen Theme: ID oval dure to wrong drilling operation			Idea : Avoid wrong loading of parts in fixture.								
Problem / Present Status			Counter Measure				Benchmark :		0 defect		
ID oval dure to wrong drilling operation			Eliminate chances of part wrong loading in fixture				Target :		0 defect		
							Start :	02/08/2013	Finished :	02/08/2013	
							Note :				
							Team Members :				
							1. Mr. Ram More		2. Mr. Ravi Kumar		
							3. Mr. Sunil Joshi		4. Mr. Amit Mane		
							5. Mr. Ajay Patil		6. Mr. Akshay Shelar		
							Benefits				
							Q	No customer complaints Nos 1.00			
Why Why Analysis :			Result :				Kaizen Sustenance :				
W1 : Why Drill dia getting oval ? A1 : Part loading from wrong side W2 : Why Part loading from wrong side ? A2 : Wrong side part loading possibility in fixture W3 : Why Wrong side part loading possibility in fixture ? A3 : W4 : Why ? A4 :			No complaint from customer end from last 1 month 				What To Do : Validation of pokyake How To Do : During First piece Insoection Frequency : Daily				
Root Cause							Cost Incurred For Making Kaizen :				
No full proof pokayoke available in fixure							Material Cost		Labour Cost		Total
							12000.00		600.00		12600.00
Date : 02/08/2013							Scope & Plan For Horizontal Deployment :				
Registered By : pournima.menge@opexworks.com							Equipmnet		Target	Status	
Manager's Sign : Mr. Ashwini Daftardar							MAZAK H.M.C. 630 N(200.2		02/08/2013	COMPLETE	
----- The Premier Ltd. -----											