
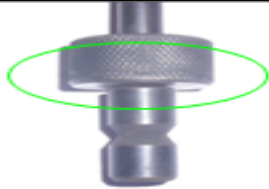
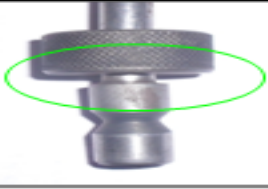

	Equipment :	Forward Stage 1	Loss Type :					Defect Loss					KAIZEN IDEA SHEET										
	Department	Maintenance	Result :		N	P	Q	C	D	S	M												
			Type :																				
Cell :			BM 100 robotic			Operation :			Forward stage 1														
Kaizen Theme:			To reduce IHR			Idea :			Gauge inspection for pin bend														
Problem / Present Status			Counter Measure			Benchmark :			12														
BM-100 Frame - Engine mounting front not qualifying to forward relation gauge			Gauge provided for pin bend inspection during JH			Target :			0														
 <p style="text-align: center;">Pin bend visual inspection</p>			<div style="display: flex; justify-content: space-around;">   </div> <div style="display: flex; justify-content: space-around; margin-top: 5px;"> <div style="border: 1px solid black; padding: 2px; text-align: center;">OK- Gauge pass fully</div> <div style="border: 1px solid black; padding: 2px; text-align: center;">Pin Bend – Gauge not pass fully</div> </div> <p style="text-align: center; margin-top: 10px;">Pin bend inspection with gauge</p>			Start :		05/12/2013		Finished :		03/10/2013											
						Note :																	
						Team Members :																	
						1. Mr.Rahul Kumavat		2. Mr. Raosaheb Bansode															
3.		4.																					
5.		6.																					
Why Why Analysis :			Result :			Kaizen Sustenance :																	
W1 : Why Engine mounting front not qualifying to forward relation gauge ? A1 : Engine mounting front tube tilt W2 : Why Engine mounting front tube tilt ? A2 : Engine mounting front tube locating pin bend W3 : Why Engine mounting front tube locating pin bend ? A3 : Visual inspection of pin bend during JH W4 : Why Visual inspection of pin bend during JH ? A4 :			IHR Trend of Engine mounting front not qualifying to forward relation gauge 			What To Do : Gauge ID inspection- pm Pin bend inspection with gauge How To Do : Point added in supervisor check sheet Gauges added in gauge calibration plan Frequency : JH- Daily ,PM- Weekly Cost Incurred For Making Kaizen : <table border="1" style="width: 100%; text-align: center;"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>1000.00</td> <td>200.00</td> <td>1200.00</td> </tr> </table> Scope & Plan For Horizontal Deployment : <table border="1" style="width: 100%; text-align: center;"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td>Fixture - 8 nos -</td> <td>10/12/2013</td> <td>PENDING</td> </tr> </table>						Material Cost	Labour Cost	Total	1000.00	200.00	1200.00	Equipmnet	Target	Status	Fixture - 8 nos -	10/12/2013	PENDING
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1000.00	200.00	1200.00																					
Equipmnet	Target	Status																					
Fixture - 8 nos -	10/12/2013	PENDING																					
Root Cause																							
Visual inspection of pin bend during JH																							
Date :																							
Registered By :																							
Manager's Sign :																							
----- Bajaj Auto Ltd. -----																							