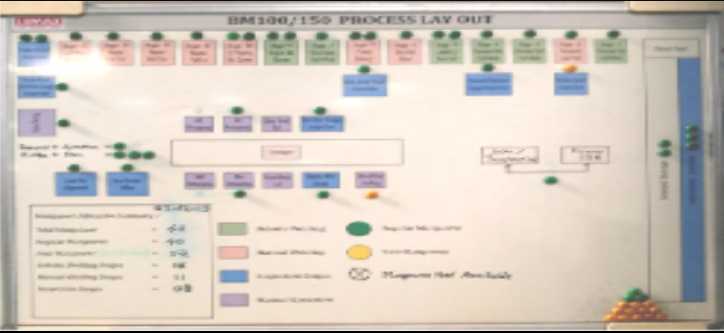
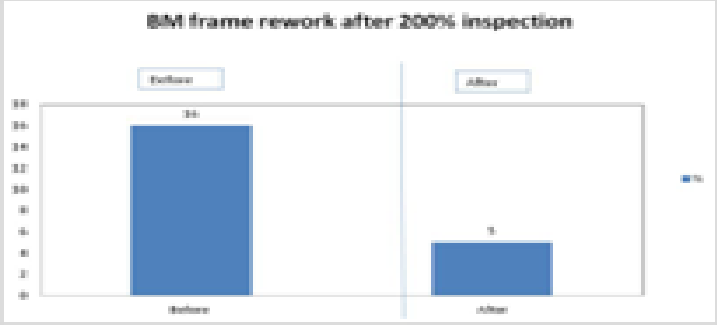
	Equipment :	200% Inspection stage	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Quality	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Final Inspection			Operation : Inspection stages								
Kaizen Theme: To reduce rework after 200% inspection			Idea : Easy to understand at how many stages new manpower deployed								
Problem / Present Status		Counter Measure		Benchmark :		19%					
19% BM frame rework after 200% inspection		Process layout displayed at line start with manpower deployment indicators Green indicates regular manpower and yellow indicates new manpower		Target :		Zero					
				Start :		06/11/2013		Finished :		19/11/2013	
				Note :							
				Team Members :							
				1. Mr.Rahul Kumavat				2. Mr. Amit Gour			
				3. Mr.Raosaheb Bansode				4. Mr. Pushkar Vaidya			
				5.				6.			
				Benefits							
				C		Cost of poor quality reduced Rs 5000.00					
				Q		Rework before dispatch reduced by Nos 60.00					
No Visual control to understand new manpower deployment stages											
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why 19% BM frame rework after 200% inspection ? A1 : In process inspection at forward inspection stage not effective W2 : Why In process inspection at forward inspection stage not effective ? A2 : New inspector deployed at forward inspection stage and no cross verification of inspector by Line QA Engineer W3 : Why New inspector deployed at forward inspection stage and no cross verification of inspector by Line QA Engineer ? A3 : Difficult to understand at how many stages new manpower deployed W4 : Why Difficult to understand at how many stages new manpower deployed ? A4 :		BM frame rework after 200% inspection 		What To Do : Daily update board How To Do : Check point added in supervisor check sheet Frequency : At start of shift							
Root Cause Difficult to understand at how many stages new manpower deployed				Cost Incurred For Making Kaizen :							
Date : 06/11/2013				Material Cost		Labour Cost		Total			
Registered By : Mr. Sachin Lahe				2000.00		0.00		2000.00			
Manager's Sign : Mr. Hemant Sriwastava				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
				CT 100 cell				10/12/2013		PENDING	
----- Bajaj Auto Ltd. -----											