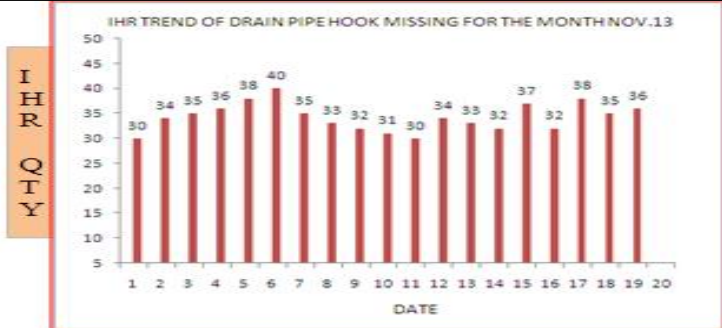
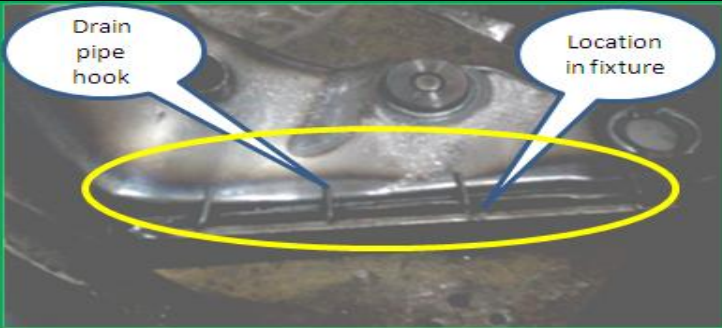
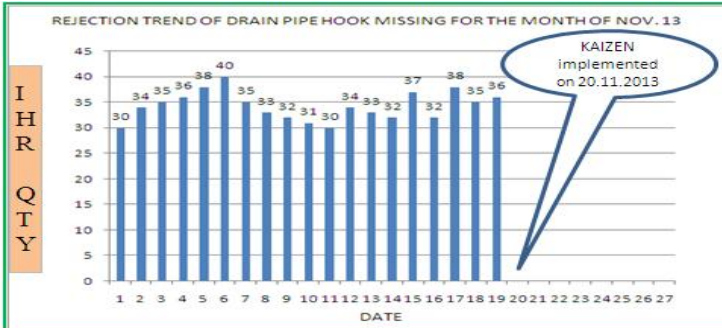
	Equipment :	F-165 fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 1161
	Department :	Tool / Fixture maint.	Result :	N	P	Q	C	D	S	M	
	Cell :	K4 frame	Type :								
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Manual welding								
Kaizen Theme: To eliminate IHR of drain pipe hook missing.			Idea : To provide the location in fixture to lock the position of drain pipe hook.								
Problem / Present Status			Counter Measure			Benchmark :		35 Nos/day			
Drain pipe hook missing during manual welding at stamp cell , Daily rej. qty. - 35 nos./day.			Providing location in fixture to lock the position of drain pipe hook during manual welding. On F-165 Stage			Target :		zero			
						Start :	16/11/2013	Finished :	20/11/2013		
						Note :					
						Team Members : 1. MR. P.S.Kavhale 2. MR. G.B.Dombe 3. MR. Deepak Soni (Ope 4. 5. 6.					
						Benefits P Productivity improved by 35 nos. ok stamps. Nos 35.00 Q Hook missing and damage Nos 35.00					
Why Why Analysis :			Result :			Kaizen Sustenance :					
W1 : Why drain pipe hook missing. ? A1 : Hook position not correctly located. W2 : Why Hook position not correctly located. ? A2 : Drain pipe hook welding done by manually. W3 : Why Drain pipe hook welding done by manually. ? A3 : No provision in fixture to lock the position of drain pipe hook during manual welding. W4 : Why No provision in fixture to lock the position of drain pipe hook during manual welding. ? A4 :			IHR of drain pipe hook missing is eliminated 100 % 			What To Do : checking of fixture location of drain pipe hook. How To Do : audit by supervisor during every shift and point added in PM checksheet. Frequency : Daily					
Root Cause						Cost Incurred For Making Kaizen :					
No provision in fixture to lock the position of drain pipe hook during manual welding.						Material Cost		Labour Cost		Total	
Date : 16/11/2013						760.00		450.00		1210.00	
Registered By : Mr. D M Sonawane						Scope & Plan For Horizontal Deployment :					
Manager's Sign : Mr. Arun Gawali						Equipmnet		Target	Status		
						no scope		20/11/2013	COMPLETE		
----- Bajaj Auto Ltd. (Fabrication) -----											