KAIZEN IDEA SHEET

Equipment :	Number marking machine	**Loss Type :**	Defect Loss							**Kaizen ID : 2165**
Department :	QA	**Result :**	N	P	Q	C	D	S	M	
Cell :	KTM number marking	**Type :**								

Unit Name : 107350 - S M AUTO ENGINEERING PVT LTD-Mhalunge, Pune

Operation : Number Marking

Kaizen Theme: To eliminate CC in KTM JY pipe A assy - Dimple operation missing.

Idea : Poka yoke to be provided in process to arrest dimple operation missing.

Problem / Present Status

No provision on fixture to arrest without Dimple operation.

Counter Measure

Rod provided on fixture to arrest without Dimple operation.

Benchmark :	5		
Target :	0		
Start :	10/10/2013	**Finished :**	11/10/2013
Note :			

Team Members :

1. Mr. C S N Murty	2. Mr. D K Thorve
3. Mr. S P Khandare	4. Mr. Ashish Sawant
5.	6.

Benefits

Why Why Analysis :

W1 : Why CC in KTM JY pipe A assy - Dimple operation missing. ?

A1 : Visual inspection for dimple operation checking.

W2 : Why Visual inspection for dimple operation checking. ?

A2 : No poka yoke in process to arrest dimple operation missing.

W3 : Why No poka yoke in process to arrest dimple operation missing. ?

A3 :

W4 :

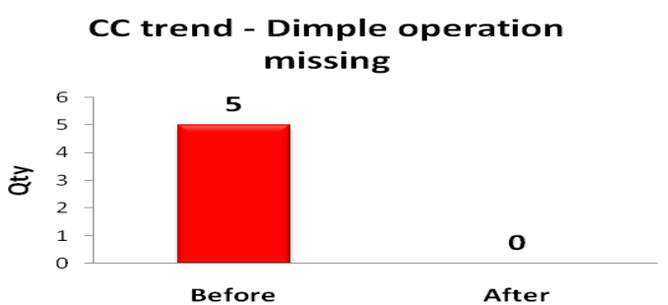
A4 :

Root Cause

No poka yoke in process to arrest dimple operation missing.

Result :

CC eliminated for dimple operation missing.



Kaizen Sustenance :

What To Do :

How To Do :

Frequency :

Cost Incurred For Making Kaizen :

Material Cost	Labour Cost	Total
0.00	0.00	0.00

Scope & Plan For Horizontal Deployment :

Equipmnet	Target	Status

Date :	**10/10/2013**
Registered By :	Mr. D K Thorve
Manager's Sign :	Mr Shivakumar

---------- Bajaj Auto Ltd. (Fabrication) ----------