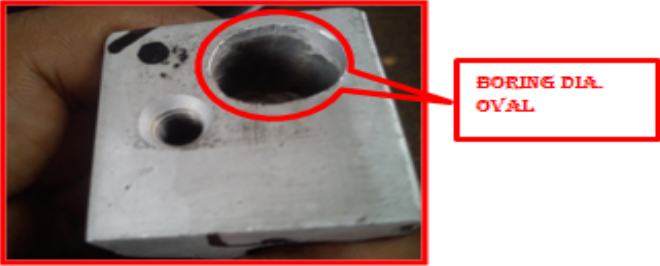
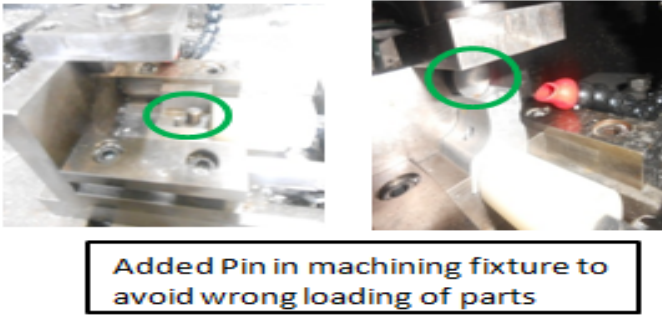
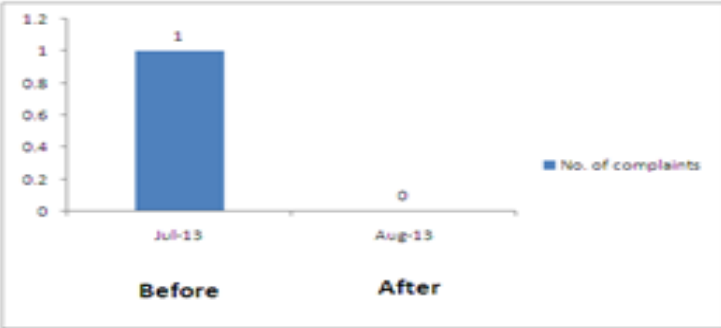


✖	Equipment :	Nissan Outlet drill machine	Loss Type :	Failure Loss							KAIZEN IDEA SHEET
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	CNC Machine Engine	Type :								
Unit Name : Rucha Group - Corporate, Aurangabad			Operation : Nissan Outlet drilling								Kaizen ID : 2176
Kaizen Theme: ID oval dure to wrong drilling operation			Idea : Avoid wrong loading of parts in fixture.								
Problem / Present Status			Counter Measure			Benchmark :		0 defect			
ID oval dure to wrong drilling operation			Eliminate chances of part wrong loading in fixture			Target :		0 defect			
						Start :	02/08/2013	Finished :	02/08/2013		
						Note :					
						Team Members :					
						1. Mr. Ram More		2. Mr. Ravi Kumar			
		3. Mr. Sunil Joshi		4. Mr. Amit Mane							
		5. Mr. Ajay Patil		6. Mr. Akshay Shelar							
			Benefits								
			Q			No customer complaints Nos 1.00					
Why Why Analysis :			Result :			Kaizen Sustenance :					
W1 : Why Drill dia getting oval ?			No complaint from customer end from last 1 month			What To Do : Validation of pokyake					
A1 : Part loading from wrong side											
W2 : Why Part loading from wrong side ?						How To Do : During First piece Insoection					
A2 : Wrong side part loading possibility in fixture											
W3 : Why Wrong side part loading possibility in fixture ?						Frequency : Daily					
A3 :						Cost Incurred For Making Kaizen :					
W4 : Why ?						Material Cost		Labour Cost		Total	
A4 :						12000.00		600.00		12600.00	
Root Cause						Scope & Plan For Horizontal Deployment :					
No full proof pokayoke available in fixure						Equipmnet		Target	Status		
						MAZAK H.M.C. 630 N(200.2		02/08/2013	COMPLETE		
Date : 02/08/2013											
Registered By : pournima.menge@opexworks.com											
Manager's Sign : Mr. Ashwini Daftardar											
----- Rucha Group - Corporate -----											