
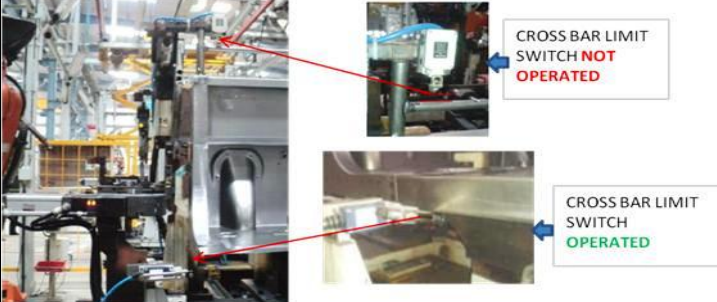

	Equipment :	FIXTURE NO 3 & 4	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	QUALITY ASSUARANCE	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : RE BODY ROBOTIC CELL			Operation : SPOT WELDING								
Kaizen Theme: TO PREVENT FACELIFT FRONT PANEL ASSEMBLY WELDED TO REGULAR FRONT BODY AND VICE VERSA			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		3					
FACE LIFT FRONT PANEL ASSEMBLY WELDED TO REGULAR FRONT BODY AND VICE VERSA		BY PROVIDING LIMIT SWITCH TO FRONT PANEL CROSS BAR AND FRONT BODY REINF. CHANNEL IN ORDER TO AVOID FRONT PANEL FL WELDED TO REGULAR BODY AND VICE VERS		Target :		0					
				Start :		17/08/2013		Finished :		06/09/2013	
				Note :							
				Team Members :							
				1. GANESH D. LOLAGE		2. MUKUND V. JADHAV					
				3. SANJIV B. RATHOD		4.					
				5.		6.					
				Benefits							
				Q		ZERO INHOUSE REJECTION Nos 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 :		TO ELIMINATE CUSTOMER COMPLAINT DUE TO WRONG PART WELDED		What To Do : LIMIT SWITCH MECHANISM TO BE CHECK							
A1 :											
W2 :				How To Do : POINT ADDED IN DAILY POKAYOKE CHECKSHEET							
A2 :				POINT ADDED IN JH & PM CHECKSHEET							
W3 :				Frequency : DAILY							
A3 :				Cost Incurred For Making Kaizen :							
W4 :				Material Cost		Labour Cost		Total			
A4 :				0.00		0.00		0.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
				FIXTURE NO 4		15/09/2013		COMPLETE			
Date : 17/08/2013											
Registered By : Mr. Amol Dadpe											
Manager's Sign : Mr. S.R.Phatale											
----- Bajaj Auto Ltd. -----											