S DA IA I	quipment :	FIXTURE NO 3 & 4		Loss Type :	Defect	Loss									
S BAJAJ	epartment	QUALITY ASSUARANCE		Result :	N	Р		Q C	D	S	М	KAIZE	N IDEA S	HEET	
Listmetly Akedi				Type :											
Cell: RE BODY ROBOTIC CELL				SPOT WELDING											
Kaizen Theme: TO PRE VICE VE		FRONT PANEL ASSEMBLY	WELDED TO REGULAR FRONT BODY	AND Idea :	•										
Problem / Present Status			Counter Measure						Benchmark: 3						
FACE LIFT FRONT PANEL ASSEMBLY WELDED TO REGULAR FRONT BODY AND VICE VERSA		BY PROVIDING LIMIT SWITCH TO FRONT PANEL CROSS BAR AND FRONT BODY REINF. CHANNEL IN ORDER TO AVOID FRONT PANEL FL WELDED TO REGULAR BODY AND VICE VERS						Target: 0							
FRONT BODY								Start : 17/08/2013			Finished :	Finished: 06/09/2013			
			CROSS BAR LIMIT SWITCH NOT						Note:						
									Team Members :						
			CROSS BAR LIMIT SWITCH OPERATED					1. GANESH D. LOLAGE				2. MUKUN	2. MUKUND V. JADHAV		
								3. SANJIV B. RATHOD				4.	4.		
								5.				6.	6.		
								Benefits							
								Q ZERO INHOUSE REJECTION Nos 0.00							
	Al-														
Why Why Analysis :			Result:						Kaizen Sustenance :						
								_							
W1 : A1 :			TO ELIMINATE CUSTOMER COMPLAI WELDED	NT DUE TO WF	RONG P	ART		_			CH MECH	HANISM TO BE	CHECK		
W1 :			TO ELIMINATE CUSTOMER COMPLAI	NT DUE TO WF	RONG P	ART		What To	Do : LII	MIT SWIT				FT	
W1 :			TO ELIMINATE CUSTOMER COMPLAI					What To	Do : LII	MIT SWIT	D IN DAI	LY POKAYOKE		ET	
W1: A1: W2:			TO ELIMINATE CUSTOMER COMPLAI WELDED Customer compl Tren	aint reje	ction	E		What To	Do : LII Do : PC \DDED	MIT SWITE	D IN DAI	LY POKAYOKE		ET	
W1: A1: W2: A2:			TO ELIMINATE CUSTOMER COMPLAI WELDED Customer compl Tren	aint reje	ction		ity.	What To	Do : LII Do : PC \DDED	MIT SWITE	D IN DAI	LY POKAYOKE		ET	
W1: A1: W2: A2: W3: A3: W4:			Customer compl	aint reje	ction	E	ity.	What To How To POINT A	Do : LII Do : PC ADDED cy : DAI	MIT SWITE	ED IN DAI	LY POKAYOKE (SHEET		ET	
W1: A1: W2: A2: W3:			Customer compl Tren	aint reje	ction	E	itty.	What To How To POINT A Frequence Cost Inc	Do : LII Do : PC ADDED cy : DAI	MIT SWITE DINT ADDE IN JH & PI ILY For Making	ED IN DAI M CHECK G Kaizen	LY POKAYOKE (SHEET	CHECKSHE	ET	
W1: A1: W2: A2: W3: A3: W4:			Customer complete Tren	aint rejed d	ction	<u>e</u>	tty.	What To How To POINT A Frequence Cost Inc	Do : LII Do : PC NDDED cy : DAI urred F	MIT SWITE DINT ADDE IN JH & PI ILY For Making	ED IN DAI M CHECK G Kaizen	LY POKAYOKE (SHEET	CHECKSHE		
W1: A1: W2: A2: W3: A3: W4:			Customer compl Tren 10 9 - 8 - 7 - 6 - 5 - 4 - 3 - 2 - 1 1 1 1	aint rejec	Rej	l ection Q	aty.	What To How To POINT A Frequence Cost Inc	Do : LII Do : PC DDED cy : DAI urred F atterial C 0.00	MIT SWITE DINT ADDE IN JH & PI ILY For Making	ED IN DAI M CHECK g Kaizen La	LY POKAYOKE (SHEET : abour Cost	CHECKSHE	Total	
W1: A1: W2: A2: W3: A3: W4: A4:			Customer compl Tren 10 9 8 7 6 6 5 4 3 2 1 1 1 1 1	aint rejec	Rej	ection Q	aty.	What To How To POINT A Frequence Cost Inc Ma Scope &	Do: LII Do: PC DDED cy: DAI urred F atterial C 0.00 Plan F	MIT SWITE DINT ADDE IN JH & PI ILY For Making	ED IN DAI M CHECK G Kaizen La	LY POKAYOKE (SHEET : abour Cost	Target	Total 0.00 Status	
W1: A1: W2: A2: W3: A3: W4:			Customer compl Tren 10 9 8 7 6 6 5 4 3 2 1 1 1 1 1	aint rejec	Rej	ection Q	ety.	What To How To POINT A Frequence Cost Inc	Do: LII Do: PC DDED cy: DAI urred F atterial C 0.00 Plan F	MIT SWITE DINT ADDE IN JH & PI ILY For Making Cost	ED IN DAI M CHECK G Kaizen La	LY POKAYOKE (SHEET : abour Cost	CHECKSHE	Total 0.00	
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W1: A1: W2: A2: W3: A3: W4: A4: Root Cause			Customer compl Tren 10 9 8 7 6 6 5 4 3 2 1 1 1 1 1	aint rejec	Rej	ection Q	itty.	What To How To POINT A Frequence Cost Inc Ma Scope &	Do: LII Do: PC DDED cy: DAI urred F atterial C 0.00 Plan F	MIT SWITE DINT ADDE IN JH & PI ILY For Making Cost	ED IN DAI M CHECK G Kaizen La	LY POKAYOKE (SHEET : abour Cost	Target	Total 0.00 Status	
W1: A1: W2: A2: W3: A3: W4: A4:	ol Dadpe		Customer compl Tren 10 9 8 7 6 6 5 4 3 2 1 1 1 1 1	aint rejec	Rej	ection Q	aty.	What To How To POINT A Frequence Cost Inc Ma Scope &	Do: LII Do: PC DDED cy: DAI urred F atterial C 0.00 Plan F	MIT SWITE DINT ADDE IN JH & PI ILY For Making Cost	ED IN DAI M CHECK G Kaizen La	LY POKAYOKE (SHEET : abour Cost	Target	Total 0.00 Status	