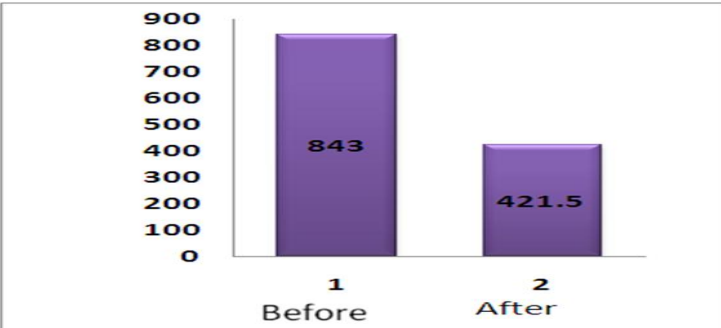


	Equipment :		Loss Type :	Defect Loss							KAIZEN IDEA SHEET					
	Department	production	Result :	N	P	Q	C	D	S	M						
			Type :													
Cell : sprint line			Operation : Inspection													
Kaizen Theme: To Reduce non valueable cost			Idea : For Inspection purpose Rotating Fixture Provided.													
Problem / Present Status		Counter Measure		Benchmark :		2/day										
Excess Manpower Required to inspection the frame asly		By provide the rotate arrangement to inspect the frame		Target :		1/day										
				Start :		15/10/2013		Finished :		01/11/2013						
				Note :												
				Team Members :												
				1. Mr.D.D.Ghormare		2. Mr.Kalpesh M.Badguja										
				3. Mr.S.K.Parpelli		4.										
				5.		6.										
				Benefits												
				C		Cost of labour reduces Rs 0.00										
				Kaizen Sustenance :												
Why Why Analysis : W1 : Excess man power required to visual inspection A1 : Difficult to check frame LH & RH Side W2 : Why Difficult to check frame LH & RH Side ? A2 : No arrangement for frame rotate in 360 deg. W3 : Why No arrangement for frame rotate in 360 deg. ? A3 : W4 : A4 :		Result : Cost of Inspection Reduces 		What To Do : To provide fix location to ratate arrangement How To Do : Make JH & PM Sheet for this arrangement Frequency : weekly Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>400.00</td> <td>100.00</td> <td>500.00</td> </tr> </table>		Material Cost	Labour Cost	Total	400.00	100.00	500.00					
Material Cost	Labour Cost	Total														
400.00	100.00	500.00														
Root Cause No arrangement for frame rotate in 360 deg.				Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td></td> <td>15/02/2014</td> <td>PROCESS</td> </tr> </table>		Equipmnet	Target	Status		15/02/2014	PROCESS					
Equipmnet	Target	Status														
	15/02/2014	PROCESS														
Date : 15/10/2013 Registered By : Mr. A S Pawar Manager's Sign : Mr. D T RANE																
----- Bajaj Auto Ltd. -----																