

	Equipment :		Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2208												
	Department :	production	Result :	N	P	Q	C	D	S	M													
	Cell :	sprint line	Type :																				
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation : welding																				
Kaizen Theme: To improve weld quality (Blow Holes)			Idea : By replaced PU tubes in Copper tubes																				
Problem / Present Status		Counter Measure			Benchmark :		915 per month CC PPM																
Blow holes on welding joints.		By replaced PU tube in Copper tubes.			Target :		o																
					Start :		01/09/2013		Finished :		01/09/2013												
					Note :																		
					Team Members :																		
					1. Mr.R.M.Bhalekar		2. Mr.Waghmare B.V																
					3. Mr.Kalpesh M.Badguja		4.																
5.		6.																					
Benefits																							
C		Cost of rework reduces Rs 0.00																					
Q		Blow holes eliminate Rs 0.00																					
P		Productivity increase Rs 0.00																					
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : Blow holes on welded joints. A1 : .Air follows on the welding. W2 : Why .Air follows on the welding. ? A2 : .Air leakge from PU tubes. W3 : Why .Air leakge from PU tubes. ? A3 : PU tubes burn out due to hot spatter falls on them W4 : Why PU tubes burn out due to hot spatter falls on them ? A4 : PU tube burn due to spatter		CC PPM Reduces 			What To Do : How To Do : Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>3000.00</td><td>3000.00</td><td>6000.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>							Material Cost	Labour Cost	Total	3000.00	3000.00	6000.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
3000.00	3000.00	6000.00																					
Equipmnet	Target	Status																					
Root Cause PU tube burn due to spatter																							
Date : 01/09/2013																							
Registered By : Mr. A S Pawar																							
Manager's Sign : Mr. D T RANE																							
----- Bajaj Auto Ltd. (Fabrication) -----																							