

	Equipment :		Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	production	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : sprint line			Operation : Material Handling								
Kaizen Theme: To improve the 1s-2s			Idea : Improvement about 1s-2s								
Problem / Present Status		Counter Measure		Benchmark :		04/Day Labour					
No improvement in 1s-2s in store		By improve 1s-2s in store department		Target :		02/Day Labour					
				Start :		01/11/2013		Finished :		01/11/2013	
				Note :							
				Team Members :							
				1. Mr.J.P.Tayade				2. Mr.K.M.Badgujar			
				3. Mr. Deepak				4. Mr.V.R.Pande			
				5.				6.			
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Difficult to find out the proper material in store to labour		Cost of labour reduces		What To Do :							
A1 : No mprovement about 1s-2s.				How To Do :							
W2 : Why No mprovement about 1s-2s. ?				Frequency :							
A2 : Random Storage of material in store.				Cost Incurred For Making Kaizen :							
W3 : Why Random Storage of material in store. ?				Material Cost				Labour Cost		Total	
A3 : No proper location & identification is available to material				0.00				0.00		0.00	
W4 : Why No proper location & identification is available to material ?				Scope & Plan For Horizontal Deployment :							
A4 : Area not defined for material storage.				Equipmnet				Target		Status	
Root Cause											
Area not defined for material storage.											
Date : 01/11/2013											
Registered By : Mr. A S Pawar											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. -----											

