

	Equipment :	150TM	Loss Type :	Defect loss							KAIZEN IDEA SHEET Kaizen ID : 2216	
	Department :	QUALITY	Result :	N	P	Q	C	D	S	M		
	Cell :	LIGHT DUTY PRESS SHOP	Type :									
Unit Name : Shree Saigan Industries,			Operation : TEETH CUTTING									
Kaizen Theme: To reduce customer complaints			Idea : To reduce customer complaints.									
Problem / Present Status		Counter Measure			Benchmark :							
Due to radius on teeth contact area of ratchet with control lever is 60% so slippage during operation					Target :							
					Start :		15/03/2013		Finished :		12/04/2013	
					Note :							
					Team Members :							
					1. KIRAN CHILATRE		2.					
		3. VIJAY TANDLE		4.								
		5. ANAND PATIL		6.								
		Benefits										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :					What To Do :							
A1 :												
W2 :					How To Do :							
A2 :												
W3 :					Frequency :							
A3 :					Cost Incurred For Making Kaizen :							
W4 :					Material Cost		Labour Cost		Total			
A4 :					0.00		0.00		0.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
Root Cause												
Date : 15/03/2013												
Registered By : Mr. Avinash Thorat												
Manager's Sign :												
----- Rucha Engineering Pvt Ltd -----												