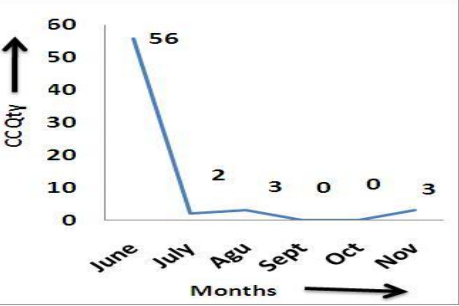
	Equipment :		Loss Type :	Defect Loss							<b>KAIZEN IDEA SHEET</b>						
	Department	production	Result :	N	P	Q	C	D	S	M							
			Type :														
Cell : sprint line			Operation : welding														
Kaizen Theme: To prevent quality defect			Idea : Adequate program -robot master ,dry run , teaching.														
<b>Problem / Present Status</b>			<b>Counter Measure</b>			<b>Benchmark :</b>		56/Month									
Quality defects such as shabby weld,blow holes,spatters etc			By With provision of Master,dry run,teaching,training programme activity			<b>Target :</b>		0									
						<b>Start :</b>	01/06/2013	<b>Finished :</b>	20/06/2013								
						<b>Note :</b>											
						<b>Team Members :</b>											
						1. Mr.Vishnu		2. Mr.Kalpesh M.Badguja									
						3. Mr.Sayyed		4. Mr.Deepak D.Ghormare									
						5.		6.									
						<b>Benefits</b>											
						Q	Prevents the welding defects Rs 0.00										
						C	Cost of reworks reduces Rs 0.00										
<b>Why Why Analysis :</b>			<b>Result :</b>			<b>Kaizen Sustenance :</b>											
W1 : CC qty is high A1 : Quality Defects W2 : Why Quality Defects ? A2 : Quality defects such as shabby weld,blow holes,spatters etc W3 : Why Quality defects such as shabby weld,blow holes,spatters etc ? A3 : No adiqute system for robotic program W4 : A4 :			Reduce the CC qty 			What To Do : Maintain robot teaching data & analysis on it.  How To Do : Daily dry run check sheet.  Frequency : Daily  <b>Cost Incurred For Making Kaizen :</b> <table border="1"> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> <tr> <td>1500.00</td> <td>500.00</td> <td>2000.00</td> </tr> </table>						Material Cost	Labour Cost	Total	1500.00	500.00	2000.00
Material Cost	Labour Cost	Total															
1500.00	500.00	2000.00															
<b>Root Cause</b> No adiqute system for robotic program						<b>Scope &amp; Plan For Horizontal Deployment :</b> <table border="1"> <tr> <th>Equipmnet</th> <th>Target</th> <th>Status</th> </tr> <tr> <td colspan="3"> </td> </tr> </table>						Equipmnet	Target	Status			
Equipmnet	Target	Status															
<b>Date :</b> 01/06/2013 <b>Registered By :</b> Mr. A S Pawar <b>Manager's Sign :</b> Mr. D T RANE																	
----- Bajaj Auto Ltd. -----																	