

<div></div>	Equipment :	drill machine	Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	production	Result :	N	P	Q	C	D	S	M	
	Cell :	drilling cell	Type :								
Unit Name : Varad Engineering,			Operation : drilling								
Kaizen Theme: To prevent customer complaint & in-house rejection due to drilling length U/S or O/S For PIN BR PED			Idea : Method change for clamping of component & inspection								
Problem / Present Status		Counter Measure		Benchmark :		customer complaint 3 nos					
present clamping arrangement is not ensuring correct resting of component. And checking is being done by vernier which is difficult to check		added clamping arrangement in fixture so that it will ensure proper resting of component. Simple pin type gauge prapared to check component easily		Target :		zero					
				Start :		08/08/2013		Finished :		10/08/2013	
<div></div>		<div></div>		Note :							
				Team Members :							
				1. Mr Malkar				2. Mr Waghmare			
				3.				4.			
				5.				6.			
				Benefits							
				Q		customer complaint eliminates Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 :		customer complaint eliminates to zero.		What To Do :							
A1 :											
W2 :				How To Do :							
A2 :		<div></div>									
W3 :				Frequency :							
A3 :				Cost Incurred For Making Kaizen :							
W4 :				Material Cost		Labour Cost		Total			
A4 :				450.00		45.00		495.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target	Status		
Date : 08/08/2013											
Registered By : Mr. Abhay deshmkh											
Manager's Sign :											
----- Rucha Engineering Pvt Ltd -----											