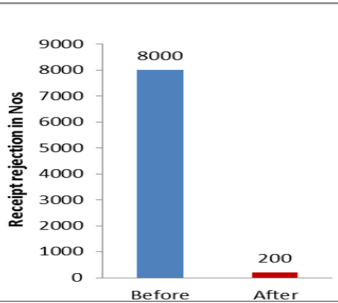
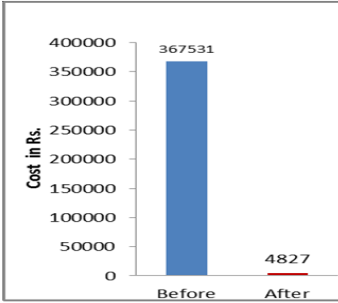
	Equipment :	Round weldling	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2227						
	Department :	Quality	Result :		N	P	Q	C	D	S	M							
	Cell :	Receipt stage	Type :															
Unit Name :			100189 - BADVE ENGINEERING LIMITED,			Operation :							Roiund welding					
Kaizen Theme:			To reduce receipt rejection through Tier II vendor improvement.			Idea :							Auto Round welding					
Problem / Present Status			Counter Measure				Benchmark :		10150 nos									
In the month of Dec 13 10150 nos rejection of Inner Tube assly at receipt from M/s Aditya Weldtech			Special Purpose Machine developed for round welding at M/s Aditya Weldtech.				Target :		0									
							Start :		21/01/2014		Finished :		25/02/2014					
							Note :											
							Team Members :											
							1. A S Pawar				2. M B Veer							
							3. Shaikh				4.							
							5.				6.							
							Benefits											
							Q		Receipt rejection reduced Nos 10150.00									
Why Why Analysis :			Result :				Kaizen Sustenance :											
W1 : Why To reduce receipt rejection through Tier II vendor improvement. ? A1 : In the month of Dec 13 10150 nos rejection of Inner Tube assly at receipt from M/s Aditya Weldtech W2 : Why In the month of Dec 13 10150 nos rejection of Inner Tube assly at receipt from M/s Aditya Weldtech ? A2 : More rejection of Inner tube assly at receipt stage W3 : Why More rejection of Inner tube assly at receipt stage ? A3 : At vendor end generation of more defective parts through their process W4 : Why At vendor end generation of more defective parts through their process ? A4 : Judgemental error during welding			Receipt rejection reduced <div> <div> Receipt Rejection in Nos.  </div> <div> Saving of Scrap cost  </div> </div>				What To Do : Supplier Audit How To Do : Supplier audit plan & Adherence Frequency : Monthly Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>131000.00</td> <td>0.00</td> <td>131000.00</td> </tr> </table>						Material Cost	Labour Cost	Total	131000.00	0.00	131000.00
Material Cost	Labour Cost	Total																
131000.00	0.00	131000.00																
Root Cause							Scope & Plan For Horizontal Deployment :											
Manual round welding							Equipmnet		Target		Status							
Date :			21/01/2014															
Registered By :			Mr. B D Rathod															
Manager's Sign :			Mr. D T RANE															
----- Bajaj Auto Ltd. (Fabrication) -----																		