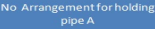
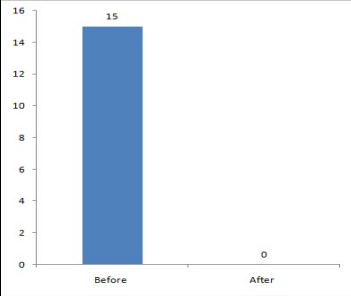


	Equipment :	R box tacking	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2230
	Department :	Silencer tool maintenance	Result :	N	P	Q	C	D	S	M	
	Cell :	k1 silencer	Type :								
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : R-Box tacking								
Kaizen Theme: To reduce IHR Phenomena of Bkt. B position shift			Idea : To Provide provision of Spacer guide block for pipe A holding								
Problem / Present Status		Counter Measure			Benchmark :		20 nos				
Bkt. B position shifte on daily 20 nos. at k1 silencer cell		Provision for holding pipe A with the help of Spacer guide block			Target :		0				
					Start :		11/12/2013		Finished :		16/12/2013
					Note :						
					Team Members :						
					1. Mr.Ramdas S. Raikwar				2. Mr.G.S.Lokhande		
					3. Mr.T.R. Bhujbal				4.		
					5.				6.		
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Bkt. B position shifte ? A1 : PIPE A position not fixed W2 : Why PIPE A position not fixed ? A2 : No block provision for pipe A holding W3 : Why No block provision for pipe A holding ? A3 : W4 : A4 :		IHR Defect reduced from 15 nos /shift to Zero no per shift 			What To Do : Point to be aided in P.M schedule.						
					How To Do : Guide block resting surface wear out by vernier						
					Frequency : Weekly						
					Cost Incurred For Making Kaizen :						
					Root Cause						
No block provision for pipe A holding											
Date : 11/12/2013											
Registered By : Mr. D M Sonawane											
Manager's Sign : Mr. Arun Gawali											
----- Bajaj Auto Ltd. (Fabrication) -----											