

	Equipment :	Projection Welding	Loss Type :	Failure Loss							KAIZEN IDEA SHEET
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	Welding	Type :								
Unit Name : Sakshi Industries,			Operation : Projection welding								
Kaizen Theme: to avoid mix up in semi finish & finish product			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
at the time of projection operation semi finish & finish product mix.		there will to make an angular conveyor by using sheet metal			Target :						
					Start :		11/03/2014		Finished : 10/09/2013		
					Note :						
					Team Members :						
					1. Mr. Shafic Phatan			2.			
					3.			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :		all mix up issue is removed			What To Do :						
A1 :					How To Do :						
W2 :											
A2 :											
W3 :											
A3 :											
W4 :		Frequency :									
A4 :		Cost Incurred For Making Kaizen :									
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Date : 11/03/2014											
Registered By : Mr. Jagdish Bhole											
Manager's Sign :											
----- Rucha Engineering Pvt Ltd -----											