

	Equipment :	Welding Fixture	Loss Type :	Setup & adjustment Loss							KAIZEN IDEA SHEET	
	Department :	Welding shop	Result :	N	P	Q	C	D	S	M		
	Cell :	Welding Shop	Type :									Kaizen ID : 2270
Unit Name : Bela Industries,			Operation : to improvement in welding fixture									
Kaizen Theme: Improve the Quality 100% & productivity			Idea : New welding fixture & angle locater									
Problem / Present Status		Counter Measure			Benchmark :		100%					
Angle not in position. without toggle clamp.		100% ok assly & Angle location			Target :		completed					
					Start :		26/03/2014		Finished :		27/03/2014	
					Note :							
					Team Members :							
					1. Vinod Narkhede				2. Hemraj Chaudhary			
					3.				4.			
					5.				6.			
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		Productivity increase with zero defect			What To Do :							
A1 :					How To Do :							
W2 :												
A2 :												
W3 :												
A3 :		Frequency :										
W4 :		Cost Incurred For Making Kaizen :										
A4 :		Material Cost		Labour Cost		Total						
		1000.00		500.00		1500.00						
Root Cause		Scope & Plan For Horizontal Deployment :										
		Equipmnet				Target		Status				
Date : 26/03/2014												
Registered By : Mr. Vinod Narkhede												
Manager's Sign :												
----- Rucha Engineering Pvt Ltd -----												