

	Equipment :	Tacking Fixture	Loss Type :	Setup & adjustment Loss							KAIZEN IDEA SHEET
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Silencer	Type :								
Unit Name : Bela Industries,			Operation : tacking								
Kaizen Theme: To improve quality			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
					Target :		25/3/2014				
					Start :	25/03/2014		Finished :	27/03/2014		
					Note :						
					Team Members :						
					1. Vinod Narkhede			2. Nikhil Patil			
					3.			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					1500.00		500.00		2000.00		
					Scope & Plan For Horizontal Deployment :						
Root Cause					Equipmnet		Target		Status		
Date : 25/03/2014											
Registered By : Mr. Vinod Narkhede											
Manager's Sign :											
----- Rucha Engineering Pvt Ltd -----											