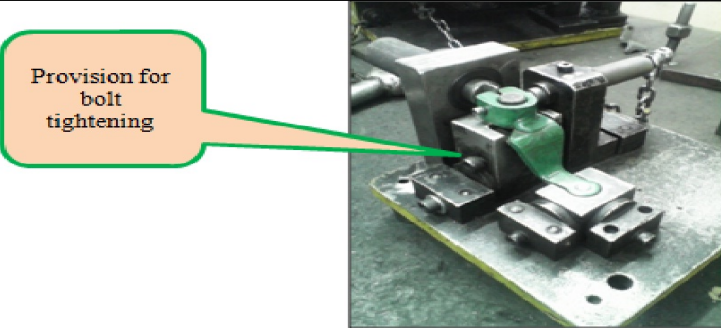
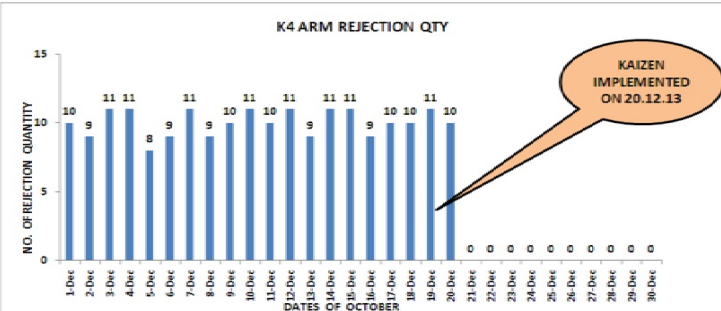


	Equipment :	Inspection gauge	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2277		
	Department :	BPGCL tool fix. maint	Result :		N	P	Q	C	D	S	M			
	Cell :	BPGCL	Type :											
Unit Name :			100428 - BADVE AUTOCOMPS PVT LTD, Pune		Operation :								Inspection	
Kaizen Theme:			To reduce rejection D boss postion shift of K4 arm .		Idea :								To modify serration shaft guide block design.	
Problem / Present Status			Counter Measure				Benchmark :		12 nos					
Daily rejection 10-11 nos of k4 arm D boss position shift			We have done modification in shaft guide block design by providing location bolt for shaft tightening.				Target :		zero					
							Start :		17/12/2013		Finished :		20/12/2013	
							Note :							
							Team Members :							
							1. MR. Gurav D.S			2. MR. Akhare A.N				
							3. MR. Ubhe Z.S			4.				
							5.			6.				
							Benefits							
							Q		Eliminate Rejection Nos 0.00					
Why Why Analysis :			Result :				Kaizen Sustenance :							
W1 : Why D boss position shift of K4 arm . ?			Reduce the rejection from 11 Qty to 0.				What To Do : Point added in daily fix audit check sheet for serration shaft locating bolt not loose.							
A1 : K4 arm not qualify to relation gauge.							How To Do : Serration shaft locating bolt to be checked for not loose							
W2 : Why K4 arm not qualify to relation gauge. ?														
A2 : D boss Serration shift														
W3 : Why D boss Serration shift ?														
A3 : Serration shaft loose														
W4 : Why Serration shaft loose ?							Frequency : Daily							
A4 : No provision for tightening of serration shaft							Cost Incurred For Making Kaizen :							
							Material Cost		Labour Cost		Total			
							500.00		150.00		650.00			
Root Cause							Scope & Plan For Horizontal Deployment :							
No provision for tightening of serration shaft							Equipmnet		Target		Status			
							No scope		04/04/2014		PENDING			
Date :			17/12/2013											
Registered By :			Mr. D M Sonawane											
Manager's Sign :			Mr. Arun Gawali											
----- Bajaj Auto Ltd. (Fabrication) -----														