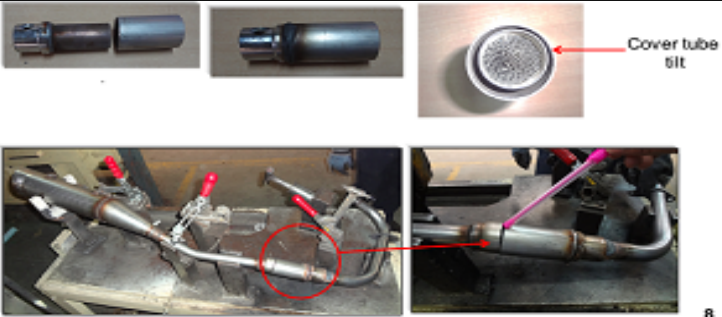

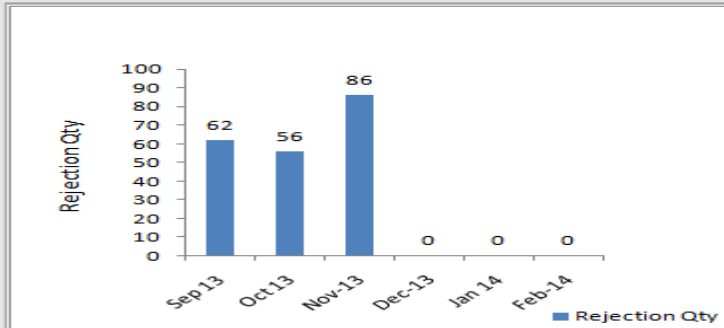
	Equipment :	COVER TUBE ROUND WELDING	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2279					
	Department :	PRODUCTION	Result :	N	P	Q	C	D	S	M						
	Cell :	BODY MUFFLER	Type :													
Unit Name : 100189 - BADVE ENGINEERING LIMITED,			Operation : ROUND WELDING													
Kaizen Theme: TP PREVENT THE IN HOUSE REJECTION OF EXHAUST PIPE ASSLY			Idea : Cover tube I.D. holding by providing locator block													
Problem / Present Status			Counter Measure			Benchmark :		86 QTY/MONTH								
Exhaust pipe A assembly rejection due to cover tube tilt			Old resting block replaced by new modified locating block			Target :		0								
						Start :		21/11/2013		Finished : 28/11/2013						
						Note :										
						Team Members :										
						1. UM MADNE		2. B K HANWATE								
						3. SP SHINDE		4. BINITA PANDA								
						5.		6.								
						Benefits										
						C		Rejection cost saved Rs 11000.00								
Why Why Analysis :			Result :			Kaizen Sustenance :										
W1 : Why Exhaust pipe A assembly rejection due to cover tube tilt ? A1 : Pipe B assly not inserted in pipe A assly W2 : Why Pipe B assly not inserted in pipe A assly ? A2 : Pipe A assly cover tube tilt during round welding process W3 : Why Pipe A assly cover tube tilt during round welding process ? A3 : Cover tube holding with plain resting block W4 : Why Cover tube holding with plain resting block ? A4 :			IN HOUSE REJECTION REDUCED FROM 86 TO 0 			What To Do : Tool / Fixture P.M. plan How To Do : Point added in Tool / Fixture P. M. check sheet Frequency : DAILY & WEEKLY Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>540.00</td> <td>225.00</td> <td>765.00</td> </tr> </table>					Material Cost	Labour Cost	Total	540.00	225.00	765.00
Material Cost	Labour Cost	Total														
540.00	225.00	765.00														
Root Cause Cover tube holding with plain resting block						Scope & Plan For Horizontal Deployment :										
Date : 21/11/2013 Registered By : Mr. B D Rathod Manager's Sign : Mr. D T RANE						Equipmnet		Target		Status						
						ROUND WELDING		11/11/2013		COMPLETE						
----- Bajaj Auto Ltd. (Fabrication) -----																