

|                                                                                  |              |                 |             |             |                                          |   |             |    |            |   |                                           |
|----------------------------------------------------------------------------------|--------------|-----------------|-------------|-------------|------------------------------------------|---|-------------|----|------------|---|-------------------------------------------|
|  | Equipment :  | PIPE BENDING    | Loss Type : | Defect Loss |                                          |   |             |    |            |   | KAIZEN IDEA SHEET<br><br>Kaizen ID : 2281 |
|                                                                                  | Department : | QUALITY         | Result :    | N           | P                                        | Q | C           | D  | S          | M |                                           |
|                                                                                  | Cell :       | BODY MUFFLER    | Type :      |             |                                          |   |             |    |            |   |                                           |
| Unit Name : 100189 - BADVE ENGINEERING LIMITED,                                  |              |                 | Operation : |             |                                          |   |             |    |            |   |                                           |
| Kaizen Theme: TO REDUCE IN HOUSE REWORK                                          |              |                 | Idea :      |             |                                          |   |             |    |            |   |                                           |
| Problem / Present Status                                                         |              | Counter Measure |             |             | Benchmark :                              |   |             |    |            |   |                                           |
|                                                                                  |              |                 |             |             | Target :                                 |   |             |    |            |   |                                           |
|                                                                                  |              |                 |             |             | Start :                                  |   | 03/03/2014  |    | Finished : |   | 21/03/2014                                |
|                                                                                  |              |                 |             |             | Note :                                   |   |             |    |            |   |                                           |
|                                                                                  |              |                 |             |             | Team Members :                           |   |             |    |            |   |                                           |
|                                                                                  |              |                 |             |             | 1.                                       |   |             | 2. |            |   |                                           |
|                                                                                  |              |                 |             |             | 3.                                       |   |             | 4. |            |   |                                           |
|                                                                                  |              |                 |             |             | 5.                                       |   |             | 6. |            |   |                                           |
|                                                                                  |              |                 |             |             | Benefits                                 |   |             |    |            |   |                                           |
| Why Why Analysis :                                                               |              | Result :        |             |             | Kaizen Sustenance :                      |   |             |    |            |   |                                           |
| W1 :                                                                             |              |                 |             |             | What To Do :                             |   |             |    |            |   |                                           |
| A1 :                                                                             |              |                 |             |             |                                          |   |             |    |            |   |                                           |
| W2 :                                                                             |              |                 |             |             | How To Do :                              |   |             |    |            |   |                                           |
| A2 :                                                                             |              |                 |             |             |                                          |   |             |    |            |   |                                           |
| W3 :                                                                             |              |                 |             |             | Frequency :                              |   |             |    |            |   |                                           |
| A3 :                                                                             |              |                 |             |             | Cost Incurred For Making Kaizen :        |   |             |    |            |   |                                           |
| W4 :                                                                             |              |                 |             |             | Material Cost                            |   | Labour Cost |    | Total      |   |                                           |
| A4 :                                                                             |              |                 |             |             |                                          |   |             |    | 0          |   |                                           |
|                                                                                  |              |                 |             |             | Scope & Plan For Horizontal Deployment : |   |             |    |            |   |                                           |
| Root Cause                                                                       |              |                 |             |             | Equipmnet                                |   | Target      |    | Status     |   |                                           |
| Date : 03/03/2014                                                                |              |                 |             |             |                                          |   |             |    |            |   |                                           |
| Registered By : Mr. B D Rathod                                                   |              |                 |             |             |                                          |   |             |    |            |   |                                           |
| Manager's Sign :                                                                 |              |                 |             |             |                                          |   |             |    |            |   |                                           |
| ----- Bajaj Auto Ltd. (Fabrication) -----                                        |              |                 |             |             |                                          |   |             |    |            |   |                                           |