

	Equipment :	Pipe Bending Machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2286
	Department :	Silencer	Result :	N	P	Q	C	D	S	M	
	Cell :	Silencer	Type :								
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation :								
Kaizen Theme: To Prevent early filed failure complaint			Idea : Essay To Detect								
Problem / Present Status		Counter Measure			Benchmark :						
		by changing material handling inserting wire in pierce hole hence easy to detect			Target :						
					Start : 12/06/2013		Finished : 28/06/2013				
					Note :						
					Team Members :						
					1.			2.			
					3.			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Breather hole on fuel filling tube found at bootom end A1 : W2 : fuel filling tube faring operations done inverted direction A2 : W3 : difficult to detect in bin handling method A3 : W4 : A4 :					What To Do : Point added in PDIR Check Sheet						
					How To Do : Point added in PDIR Check Sheet						
					Frequency : Daily						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Root Cause											
Date : 12/06/2013											
Registered By : Mr. A A Girme											
Manager's Sign : Mr.R S Makasare											
----- Bajaj Auto Ltd. (Fabrication) -----											