

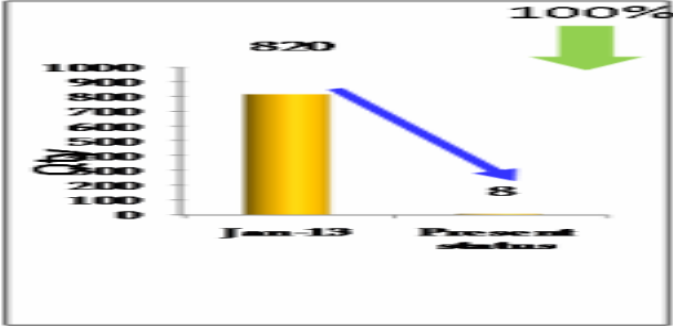
	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Fabrication	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Swing Arm			Operation : Gauging								
Kaizen Theme: To prevent Leg Inner dimension U/S in Swing arm TX swing arm			Idea : increase fixture leg dimension								
Problem / Present Status		Counter Measure		Benchmark :		820					
80 % rectification by gauging inspector for this defect		By changing block thickness Distance increase from 212 to 227mm		Target :		0					
				Start :		03/06/2013		Finished :		04/06/2013	
				Note :		Done					
				Team Members :							
				1. Kshirsagar			2. Radheshyam				
				3. Abhijeet			4. Dandge				
				5. Tolaji			6.				
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Increasing IHR A1 : Defect High W2 : Why Defect High ? A2 : 80% defects of leg ID undersize W3 : Why 80% defects of leg ID undersize ? A3 : Not controlled welding distortion W4 : Why Not controlled welding distortion ? A4 : Fixture leg inner dimension undersize		Defect reduced from 820/month to 8/month		What To Do : Check at the time of Fixture PM							
				How To Do : Checkpoint added							
				Frequency : Weekly							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
		Scope & Plan For Horizontal Deployment :									
		Equipmnet			Target		Status				
Root Cause Fixture leg inner dimension undersize											
Date : 03/06/2013											
Registered By : Mr. Rahul Deshpande											
Manager's Sign : Mr. Nyayadhis											
----- Bajaj Auto Ltd. -----											