

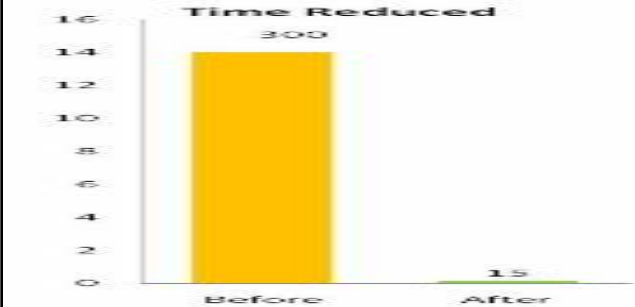
	Equipment :	Powder Coating Booth	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Surface Treatment	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Powder Coating			Operation : Powder Coating								
Kaizen Theme: To reduce set up & Adjustment loss on coating line			Idea : Valve Location Near to the Shop								
Problem / Present Status		Counter Measure		Benchmark :		300					
More time required to switch on Air Main Valve		By providing additional Air Main valve at front side of Coating booth , so that during both setup operator can easily Switch off & switch on air ma		Target :		15					
				Start :		10/06/2013		Finished :		11/06/2013	
				Note :		Done					
				Team Members :							
				1. Raju Gorgile		2. Yogesh Jagtap					
				3. Suryakant Sontakke		4. BB Raktate					
5. Arjun Lahane		6.									
Benefits											
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Less OEE A1 : Less Productivity W2 : Why Less Productivity ? A2 : Minor stoppages W3 : Why Minor stoppages ? A3 : Minor Stoppages in Coating Booth W4 : Why Minor Stoppages in Coating Booth ? A4 : More time required to switch ON Air Main Valve		Minor stoppages time reduced 300min/months to 15min/month		What To Do : Periodic check							
				How To Do : Check by Operator							
				Frequency : Weekly							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
Valve location outside the shop				Equipmnet				Target		Status	
Date : 10/06/2013											
Registered By : Mr. Rahul Deshpande											
Manager's Sign : Mr. Nyayadhis											
----- Bajaj Auto Ltd. -----											