

	Equipment :	Unloading Stage	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Surface Treatment	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Powder Coating			Operation : Unloading of components								
Kaizen Theme: To eliminate fatigue of Operator			Idea : Safe Act								
Problem / Present Status		Counter Measure		Benchmark :			Fatigue				
More fatigue to unload and handover components		By providing table to keep components		Target :			No fatigue				
				Start :		01/07/2013		Finished :		03/07/2013	
				Note :		Done					
				Team Members :							
				1. Umesh Pawar				2. Yogesh Jagtap			
				3. Ram Dabe				4. Balaji Devsate			
				5. Sanjay Ambhore				6.			
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Fatigue to operator		Zero Complaint of Fatigue		What To Do : Monitoring							
A1 : Back pain											
W2 : Why Back pain ?				How To Do : Visual by Supervisor							
A2 : Bending in back											
W3 : Why Bending in back ?				Frequency : Daily							
A3 : Unsafe Condition				Cost Incurred For Making Kaizen :							
W4 :				Material Cost		Labour Cost		Total			
A4 :				0.00		0.00		0.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
Unsafe Condition				Equipmnet				Target		Status	
Date : 01/07/2013											
Registered By : Mr. Rahul Deshpande											
Manager's Sign : Mr. Nyayadhis											
----- Bajaj Auto Ltd. -----											