
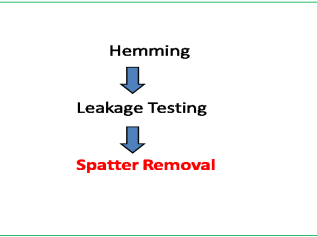
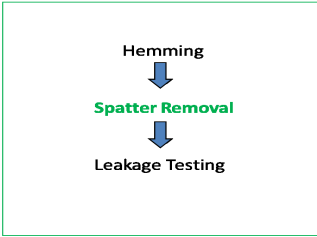
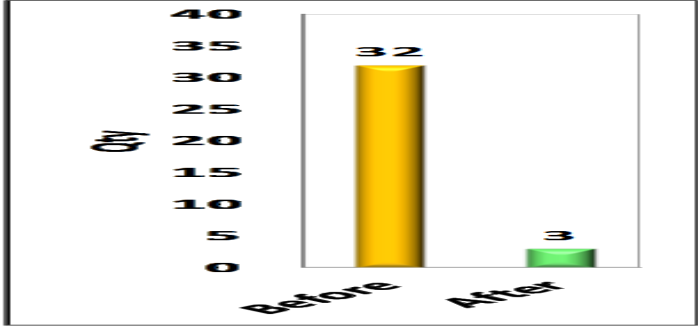
	Equipment :		Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2313	
	Department :	Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	POST PLATING	Type :									
Unit Name : 100189 - BADVE ENGINEERING LIMITED,			Operation : Leakage Testing									
Kaizen Theme: To prevent Dent & damages on muffler at leakage testing stage			Idea : At leakage testing jobs are loaded for testing with spatter removal									
Problem / Present Status		Counter Measure		Benchmark :		32						
Dent & damages of muffler at leakage testing stage		To prevent dent & damages at leakage testing stage postplating shop layout changed,now spatter removal stage is shifted before leakage testing		Target :		0						
		<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> Before  Earlier Layout </div> <div style="text-align: center;"> After  Change in layout </div> </div>		Start :		03/05/2014		Finished :		10/05/2014		
				Note :								
				Team Members :								
				1. Mr.S P Shinde		2. Mr.Shaikh		3. Mr.A S Pawar		4.		5.
Benefits												
C		Rework cost reduced Rs 5600.00										
Why Why Analysis :		Result :		Kaizen Sustenance :								
W1 : Why To prevent Dent & damages at leakage testing stage ? A1 : Muffler rubbing on nylon block during leakage testing W2 : Why Muffler rubbing on nylon block during leakage testing ? A2 : Spatter deposited on nylon block W3 : Why Spatter deposited on nylon block ? A3 : At leakage testing jobs are loaded for testing without spatter removal W4 : Why At leakage testing jobs are loaded for testing without spatter removal? ? A4 :		Dent & Damages at leakage testing stage reduced from 32 nos per month to 3 nos per month 		What To Do : Change the process flow of line How To Do : By new line layout Frequency : -								
Root Cause		At leakage testing jobs are loaded for testing without spatter removal		Cost Incurred For Making Kaizen :								
Date : 03/05/2014				Material Cost		Labour Cost		Total				
Registered By : Mr. B D Rathod				0.00		0.00		0.00				
Manager's Sign : Mr. D T RANE				Scope & Plan For Horizontal Deployment :								
				Equipmnet		Target		Status				
				Model -Disco M		24/05/2014		COMPLETE				
----- Bajaj Auto Ltd. (Fabrication) -----												