MINESCON VENEZO, MINESCONINO	-			D (T						
BAJAJ	Equipment :			Loss Type :	Defect	t Lo	ss 					KAIZ	KAIZEN IDEA SHEET				
Delially May	Department :	Quality		Result :	N		P Q C D S M										
protractive extern	Cell :	POST PLATING	Туре :									Kaizen ID : 23	13				
Unit Name: 10018	9 - BADVE ENGINE	ERING LIMITED,			Opera	tion :	L	.eakage T	esting								
Kaizen Theme: To pre	event Dent & damage	es on muffler at leakage testi	ng stage	Idea :	At leal	kage te	estir	ıg jobs ar	e loade	d for tes	ting wi	th spatte	r removal				
Problem / Present Status			Counter Measure				Benchmark: 32				32						
Dent & damages of muffler at leakage testing stage			To prevent dent & damages at leakage testing stage postplating shop layor changed, now spatter removal stage is shifted before leakage testing			you	Target: 0				0						
			onangoc, non opation romoral otago to oninto a porono teamago teoling					Start :		03/05/2014		Finished	10/05	/2014			
	Control of the Control	1	Before		After			Note :									
A Contract of the Contract of			Belufe				Team Members :										
								1. Mr.S P Shinde					2. Mr.Shaikh				
		10	Hemming		Hemming			3. Mr.A S Pawar					4.				
			Leakage Testing		Spatter Removal			5. 6.									
			Spatter Removal		Leakage Testing			Benefit	Benefits								
		EZ	Spatter Nemoval	Leakage Testing			C Re	C Rework cost reduced Rs 5600.00									
(#Z).																	
1			Earlier Layout Change in layo					1									
Why Why Analysis: W1: Why To prevent Dent & damages at leakage testing stage?			Result: Dent & Damages at leakage testing stage reduced from 32 nos per month to					Kaizen Sustenance :									
A1 : Muffler rubbing on nylo		,	3 nos per month	educea i	rom 32 nos pe	er mon	uri u	o wnat i	0 00 : 0	znange	trie pro	cess nov	v or line				
W2 : Why Muffler rubbing on nylon block during leakage testing			40 35 ₃₂					How To Do : By new line layout									
A2 : Spatter deposited on nylon block																	
W3 : Why Spatter deposite	d on nylon block?		30					Frequency : -									
A3 : At leakage testing jobs	are loaded for testin	g without spatter removal	8 20					Cost In	Cost Incurred For Making Kaizen :								
W4: Why At leakage testing jobs are loaded for testing without spatt removal?			15	ı				N	/laterial	Cost		Labour Cost Total			otal		
?			5	ı	3				0.00)			0.00	(0.00		
A4 :			Setate	N. S. S.			Scope	Scope & Plan For Horizontal Deployment :									
Root Cause						_		Equipmnet Target St									
At leakage testing jobs are	loaded for testing with	thout spatter removal						Model -Disco M 24/05/2014 COMPL						COMPLETE			
			-														
Date: 03/05/			-														
Registered By: Mr. B Manager's Sign: Mr. D	D Rathod		-														
Bajaj Auto Ltd. (1					1									