

<div></div>	Equipment :	Round Welding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Pipe bending	Type :								
Unit Name : 100189 - BADVE ENGINEERING LIMITED,			Operation : Spacer round welding								
Kaizen Theme: To prevent dent & damages of Pipe A assly at spacer round welding stage			Idea : No metal to metal contact								
Problem / Present Status		Counter Measure			Benchmark :		15				
To prevent dent & damages of Pipe A assly at spacer round welding stage		Teflon pad provided k so that no dent while pipe strikes .			Target :		0				
					Start :		01/05/2014		Finished :		06/05/2014
<div></div>		<div></div>			Note :						
					Team Members :						
					1. Mr.S P Shinde				2. Mr.Shaikh		
					3. Mr.A S Pawar				4. Mr.V T Pande		
					5.				6.		
					Benefits						
					C		Pipe rework cost reduced Rs 3457.00				
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why To prevent dent & damages of Pipe A assly at spacer round welding stage ? A1 : Pipe strikes to metal block W2 : Why Pipe strikes to metal block ? A2 : Metal to metal contact W3 : A3 : W4 : A4 :		Rework of pipes due to dent & damages are reduced from 15 to 3 nos <div></div>			What To Do : Point added in daily Process Audit						
					How To Do : Process audit sheet						
					Frequency : Daily						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					220.00		0.00		220.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet				Target		Status
					1)Connector & Pipe A tack weld				24/05/2014		COMPLETE
Root Cause Metal to metal contact											
Date : 01/05/2014											
Registered By : Mr. B D Rathod											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. (Fabrication) -----											