

	Equipment :	Body Assembly	Loss Type :	Defect Loss							KAIZEN IDEA SHEET						
	Department	Production	Result :	N	P	Q	C	D	S	M							
			Type :														
Cell : ROBOTICS			Operation : Body Assembly Welding														
Kaizen Theme: To reduce labor cost of Body Assembly			Idea : Automation														
Problem / Present Status			Counter Measure			Benchmark :		20460 Rs.									
High labor cost of body Assembly Total 93 manpower require for Body Assembly			By changing Manual welding to Robotic Welding			Target :		14300 Rs.									
						Start :	25/11/2013	Finished :	27/11/2013								
						Note :											
						Team Members :											
						1. K.U.Pardhi				2. Dolas							
						3. Ahire				4. Jadhav							
						5.				6.							
Why Why Analysis :			Result :			Kaizen Sustenance :											
W1 : High labor cost of body Assembly A1 : More manpower required for Body Assembly W2 : Why More manpower required for Body Assembly ? A2 : 100% manual operation on Body Assembly W3 : A3 : W4 : A4 :			Quality improve Cost in Rs. 			What To Do : By changing Manual welding to Robotic Welding How To Do : Irreversible Kaizen Frequency : Daily Cost Incurred For Making Kaizen : <table border="1" style="width: 100%;"> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>						Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total															
0.00	0.00	0.00															
Root Cause 100% manual operation on Body Assembly						Scope & Plan For Horizontal Deployment : <table border="1" style="width: 100%;"> <tr> <th>Equipmnet</th> <th>Target</th> <th>Status</th> </tr> <tr> <td colspan="3" style="height: 100px;"></td> </tr> </table>						Equipmnet	Target	Status			
Equipmnet	Target	Status															
Date : 25/11/2013																	
Registered By : Mr. Rajkumar Kolhe																	
Manager's Sign : Mr A K Trivedi																	
----- Bajaj Auto Ltd. -----																	