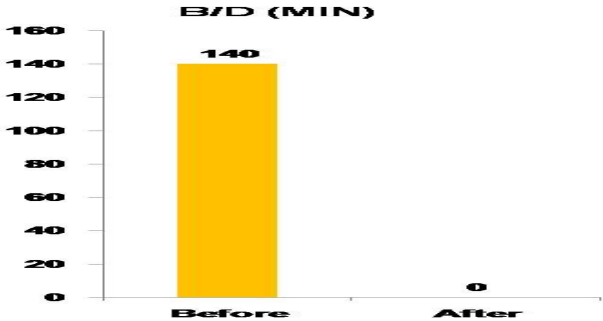
	Equipment :	Control Panel	Loss Type :					Defect Loss					KAIZEN IDEA SHEET											
	Department	Production	Result :		N	P	Q	C	D	S	M													
			Type :																					
Cell :			Powder Coating					Operation :					Complete Control of powder Coating Unit											
Kaizen Theme:			To prevent b/d loss due to contactor's sticking					Idea :					No Contamination											
Problem / Present Status			Counter Measure					Benchmark :		140														
Frequent b/d due to contractor Sticking			By changing location of control panel from inside to outside. Hence no powder enters in control panel.					Target :		0														
								Start :		27/03/2013		Finished :		01/04/2013										
								Note :																
								Team Members :																
								1. A.B. Chopde			2. I.M. Shaikh													
								3. Baban Ingole			4. Amar Bhalekar													
								5.			6.													
								Benefits																
								C		Availability increase Rs 0.00														
Why Why Analysis :			Result :					Kaizen Sustenance :																
W1 : Why Frequent b/d due to contactor Sticking . ? A1 : Powder dust particles inside the contactor W2 : Why Powder dust particles inside the contactor ? A2 : During coating and color change ,powder dust particles enters in side contactor W3 : Why During coating and color change ,powder dust particles enters in side contactor ? A3 : panel was inside the booth W4 : A4 :			Availability increase 					What To Do : By changing location of control panel from inside to outside. Hence no powder enters in control pane How To Do : Irreversible Kaizens Frequency : Daily Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table> Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td></td> <td></td> <td></td> </tr> </table>					Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																						
0.00	0.00	0.00																						
Equipmnet	Target	Status																						
Root Cause																								
panel was inside the booth																								
Date :			27/03/2013																					
Registered By :			Mr. Rajkumar Kolhe																					
Manager's Sign :			Mr A K Trivedi																					
----- Bajaj Auto Ltd. -----																								