

	Equipment :		Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Production	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Assembly Line			Operation : Material Handling Process								
Kaizen Theme: To improve the 1s- 2s in store			Idea : To improvement about 1s-2s in store department								
Problem / Present Status		Counter Measure		Benchmark :			4/ Day Labour				
Difficult to find out the proper material in store to labour		By improve 1s- 2s in store department		Target :			2 / Day Labour				
				Start :		20/03/2013		Finished : 02/04/2013			
				Note :							
				Team Members :							
				1. Mr.Gavali			2. Mr. Rajkumar				
				3. Mr.Vijay			4.				
				5.			6.				
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Difficult to find out the proper material in store to labour ?				What To Do :							
A1 : No improvement about 1s-2s											
W2 : Why No improvement about 1s-2s ?				How To Do :							
A2 : Random storage of material in store											
W3 : Why Random storage of material in store ?				Frequency :							
A3 : No proper location & identification of material				Cost Incurred For Making Kaizen :							
W4 : Why No proper location & identification of material ?				Material Cost		Labour Cost		Total			
A4 : Area are not defined for material storage				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet			Target		Status		
Root Cause											
Area are not defined for material storage											
Date : 20/03/2013											
Registered By : Mr. Rajkumar Kolhe											
Manager's Sign : Mr A K Trivedi											
----- Bajaj Auto Ltd. -----											