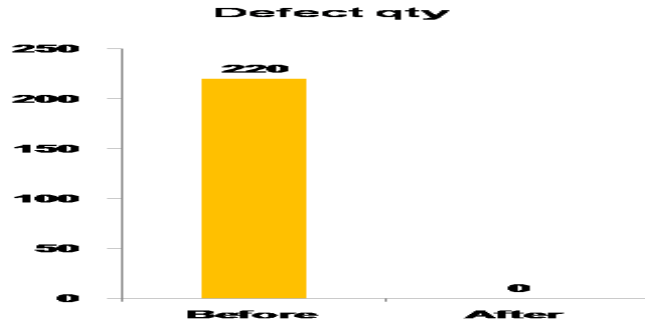
	Equipment :		Loss Type :	Defect Loss							<b>KAIZEN IDEA SHEET</b>						
	Department	Production	Result :	N	P	Q	C	D	S	M							
			Type :														
Cell : Powder Coating			Operation :														
Kaizen Theme: To prevent defect of cussing and pin hole			Idea : No contamination														
Problem / Present Status		Counter Measure		Benchmark :		220 Defect Qty.											
High rejection due to cussing and pin hole in powder coating line		By providing 3 stage filters of coarse filter ,fine filter and carbon filter		Target :		Defect Qty.											
				Start :		15/10/2013		Finished :		19/10/2013							
				Note :													
				Team Members :													
				1. Mr. Chopade				2. Mr.Chandane									
				3. Mr. Amar				4.									
				5.				6.									
				Benefits													
				Q		Sizing and pin hole defect Eliminate Rs 0.00											
Why Why Analysis :		Result :		Kaizen Sustenance :													
W1 : Why High rejection due to cussing and pin hole in powder coating line ? A1 : water and oil on part while coating W2 : Why water and oil on part while coating ? A2 : Water and oil get contaminated with air user for powder coating equipment's W3 : A3 : W4 : A4 :		Sizing and pinhole defect Eliminate  		What To Do : By providing 3 stage filters of coarse filter ,fine filter and carbon filter  How To Do : Irreversible kaizens  Frequency : Daily  Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total															
0.00	0.00	0.00															
Root Cause Water and oil get contaminated with air user for powder coating equipment's  Date : 15/10/2013 Registered By : Mr. Rajkumar Kolhe Manager's Sign : Mr A K Trivedi				Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"></td> </tr> </table>								Equipmnet	Target	Status			
Equipmnet	Target	Status															
----- Bajaj Auto Ltd. -----																	