

	Equipment :	Powder Coating booth	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Production	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Powder Coating			Operation : Powder Coating Booth								
Kaizen Theme: Reduced Colour Change Loss in Auto Line			Idea : Multiple painting line..								
Problem / Present Status		Counter Measure		Benchmark :		9270 Min.					
More color change loss.		By changing manual line pitch distance from 800 to 1600 mm to acidometer wind shield. Hence all small color painted on manual line		Target :		1560 Min.					
				Start :		11/07/2013		Finished :		31/07/2013	
				Note :							
				Team Members :							
				1. A. K. Trivedi		2. Somesh Bongale					
				3. Pranav Deshmukh		4. sukhdev singh					
				5.		6.					
				Benefits							
				P		Arability increase. Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : More color change loss		Arability increase.		What To Do : Arability increase.							
A1 : Customer demand more				How To Do : Arability increase.							
W2 : Why Customer demand more ?				Frequency :							
A2 : Wind shield painting on single line				Cost Incurred For Making Kaizen :							
W3 :				Material Cost		Labour Cost		Total			
A3 :				0.00		0.00		0.00			
W4 :				Scope & Plan For Horizontal Deployment :							
A4 :				Equipmnet		Target		Status			
Root Cause											
Wind shield painting on single line											
Date : 11/07/2013											
Registered By : Mr. Rajkumar Kolhe											
Manager's Sign : Mr A K Trivedi											
----- Bajaj Auto Ltd. -----											

