

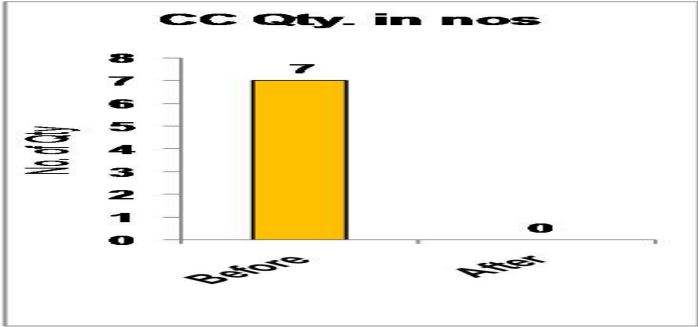
	Equipment :	Co2 Machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	ROBOTICS	Type :								
Unit Name : 112303 - NAHARS ENGINEERING INDIA PVT. LTD, Aurangabad			Operation : Rear side panel fitment								Kaizen ID : 2338
Kaizen Theme: To prevent defect of wrong part fitment			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		7 Qty					
Regular rear side panel fitted to Face Lift body		By providing additional locating block to bumper mounting hole in side panel to detect wrong part		Target :		0					
				Start :		19/08/2013		Finished :		28/08/2014	
				Note :							
				Team Members :							
				1. Mr. Dolas				2. Mr. Chandel			
				3. Mr. Paradhi				4. Mr. Ahire			
				5.				6.			
				Benefits							
No detection		Detection provided									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Regular rear side panel fitted to FL body		IHR and CC reduced to zero		What To Do : By providing additional locating block to bumper mounting hole in side panel to detect wrong part							
A1 : Wrong part fitment in assly fixture at stage no. 14 Fixture A				How To Do : Daily poka-yoke audit							
W2 : Why Wrong part fitment in assly fixture at stage no. 14 Fixture A ?				Frequency : Daily							
A2 : Part mix-up				Cost Incurred For Making Kaizen :							
W3 : Why Part mix-up ?				Material Cost		Labour Cost		Total			
A3 : POKA				0.00		0.00		0.00			
W4 :				Scope & Plan For Horizontal Deployment :							
A4 :				Equipmnet		Target		Status			
Root Cause											
POKA											
Date : 19/08/2013											
Registered By : Mr. Rajkumar Kolhe											
Manager's Sign : Mr A K Trivedi											
----- Bajaj Auto Ltd. (Fabrication) -----											