
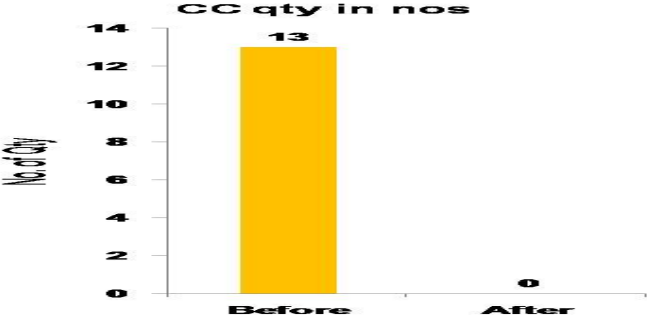
	Equipment :	Co2 Weld Machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET	
	Department	Production	Result :	N	P	Q	C	D	S	M		
			Type :									
Cell : ROBOTICS			Operation :			Regular rear side panel welding						
Kaizen Theme: To prevent defect part mismatch			Idea :			Easy to tilt						
Problem / Present Status		Counter Measure			Benchmark :		13					
Regular rear side panel fitted to Face Lift body		By providing the add-on fixture to arrest tilting of part			Target :		0					
					Start :		25/08/2013		Finished :		31/08/2013	
					Note :							
					Team Members :							
					1. Mr. Dolas		2. Mr. Chandel					
					3. Mr. Paradhi		4. Mr. Ahire					
5. Mr. Jadhav		6.										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Rear door mismatch		In-house rejection cost reduced			What To Do : By providing the add-on fixture to arrest tilting of part							
A1 : Door Hinge tilt welded					How To Do : Daily PDI audit by QA Engr							
W2 : Why Door Hinge tilt welded ?					Frequency : Daily							
A2 : Manually holding of hinge bracket					Cost Incurred For Making Kaizen :							
W3 : Why Manually holding of hinge bracket ?					Material Cost		Labour Cost		Total			
A3 : Difficult to tilt					0.00		0.00		0.00			
W4 :					Scope & Plan For Horizontal Deployment :							
A4 :					Equipmnet		Target		Status			
Root Cause												
Difficult to tilt												
Date : 25/08/2013												
Registered By : Mr. Rajkumar Kolhe												
Manager's Sign : Mr A K Trivedi												
----- Bajaj Auto Ltd. -----												