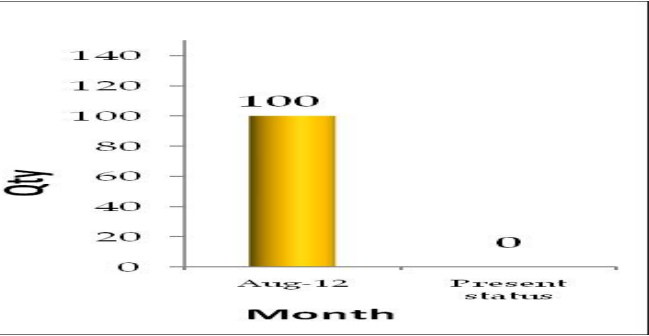
	Equipment :	Powder Coating	Loss Type :	Defect Loss							KAIZEN IDEA SHEET												
	Department	Quality Assurance	Result :	N	P	Q	C	D	S	M													
			Type :																				
Cell : Surface Treatment			Operation : Material Handling																				
Kaizen Theme: To reduce scratches in Hugger Tube			Idea : No accumulation of Powder into M6 and M8 tap																				
Problem / Present Status		Counter Measure		Benchmark :		100 nos																	
Scratches on Hugger tube on Powder Coated Surface		BY providing Masking into M6 and M8 taps		Target :		Zero																	
				Start :		17/08/2012		Finished :		27/08/2012													
				Note :																			
				Team Members :																			
				1. Rahul Deshpande				2. Umesh Pawar															
				3. Ramdas Dabe				4. Yogesh Jagtap															
				5.				6.															
				Benefits																			
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why High Customer complaint ? A1 : Highest Customer complaint for scratches W2 : Why Highest Customer complaint for scratches ? A2 : High customer complaint in Hugger Tube W3 : Why High customer complaint in Hugger Tube ? A3 : Heavy Scratches in Hugger tube after Powder Coating W4 : Why Heavy Scratches in Hugger tube after Powder Coating ? A4 : Tapping done after Powder Coating		Zero CC for Scratches in Hugger Tube 		What To Do : How To Do : Frequency : Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>7000.00</td> <td>0.00</td> <td>7000.00</td> </tr> </table> Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"></td> </tr> </table>								Material Cost	Labour Cost	Total	7000.00	0.00	7000.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
7000.00	0.00	7000.00																					
Equipmnet	Target	Status																					
Root Cause Powder Accumulated in M6 bolts																							
Date : 17/08/2012																							
Registered By : Mr. Rahul Deshpande																							
Manager's Sign : Mr. Nyayadish																							
----- Bajaj Auto Ltd. (Fabrication) -----																							