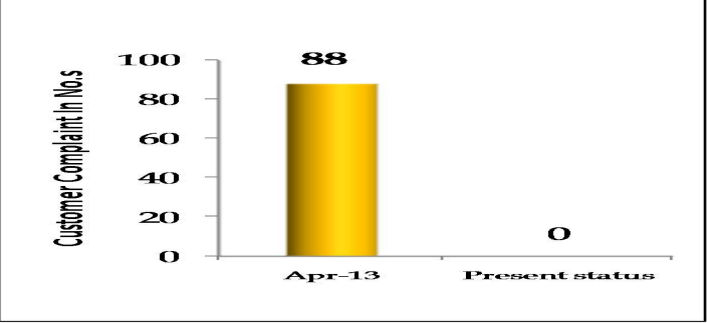


	Equipment :	Co2 Weld Machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET						
	Department	Production	Result :	N	P	Q	C	D	S	M							
			Type :														
Cell :			Operation : CO2 welding of Connecting Tube														
Kaizen Theme: To prevent CO2 weld misplaced			Idea : Poka Yoke														
Problem / Present Status		Counter Measure		Benchmark :		18 CC											
CO2 welding failure at connecting tube to eye pin joint		Manual welding changed to semi-automatic welding at vendor end		Target :		0											
				Start :		18/04/2013		Finished :		25/04/2013							
				Note :													
				Team Members :													
				1. Mr.Dandale				2. Mr. Chandel									
				3. Mr.Jadhav				4. Mr. Dolas									
				5.				6.									
				Benefits													
				Q		In house & customer complaint prevention. Rs 0.00											
Why Why Analysis :		Result :		Kaizen Sustenance :													
W1 : Why CO2 welding failure at connecting tube to eye pin joint ? A1 : Co2 welding shifted away from joint W2 : Why Co2 welding shifted away from joint ? A2 : Manual co2 welding W3 : Why Manual co2 welding ? A3 : Poke (Manual Error at supplier end) W4 : A4 :		Reduced Customer Complaint 		What To Do : Manual welding changed to semi-automatic welding at vendor end How To Do : Irreversible kaizen Frequency : Daily Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total															
0.00	0.00	0.00															
Root Cause Poke (Manual Error at supplier end)				Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"></td> </tr> </table>								Equipmnet	Target	Status			
Equipmnet	Target	Status															
Date : 07/06/2014 Registered By : Mr. Rajkumar Kolhe Manager's Sign : Mr A K Trivedi																	
----- Bajaj Auto Ltd. -----																	