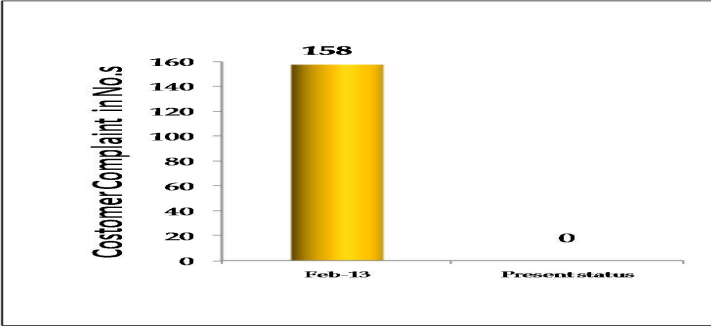


	Equipment :	Side filling door lock	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2347						
	Department :	Production	Result :		N	P	Q	C	D	S	M							
	Cell :	ROBOTICS	Type :															
Unit Name :			112303 - NAHARS ENGINEERING INDIA PVT. LTD, Aurangabad			Operation :							Lock fitment					
Kaizen Theme:			To prevent difficulty in lock fitment			Idea :							Poka Yoke					
Problem / Present Status			Counter Measure					Benchmark :		158								
Side filling door lock hole shift			Hole locating pin provided in draw die at vendor end (Laxmi Engg.)					Target :		0								
								Start :		21/02/2013		Finished :		08/06/2014				
								Note :										
								Team Members :										
								1. Mr.Dandale					2. Mr.Dolas					
								3. Mr. Paradhi					4.					
								5.					6.					
								Benefits										
Why Why Analysis :			Result :					Kaizen Sustenance :										
W1 : Lock hole shift observed A1 : Forming done on opposite side during forming operation W2 : Why Forming done on opposite side during forming operation ? A2 : No hole location provide in draw die W3 : Why No hole location provide in draw die ? A3 : Poke (Manual Error at supplier end) W4 : A4 :			Customer Complaint Reduced 					What To Do : Hole locating pin provided in draw die at vendor end (Laxmi Engg.) How To Do : Irreversible kaizen Frequency : Daily Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>					Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total																
0.00	0.00	0.00																
Root Cause								Scope & Plan For Horizontal Deployment :										
Poke (Manual Error at supplier end)								<table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"></td> </tr> </table>					Equipmnet	Target	Status			
Equipmnet	Target	Status																
Date :			07/06/2014															
Registered By :			Mr. Rajkumar Kolhe															
Manager's Sign :			Mr A K Trivedi															
----- Bajaj Auto Ltd. (Fabrication) -----																		