

	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2350
	Department :	Fabrication	Result :	N	P	Q	C	D	S	M	
	Cell :	Trailing Arm	Type :								
Unit Name : 100211 - UMASONS AUTO COMPO PVT LTD, Aurangabad			Operation : Welding								
Kaizen Theme: To reduce cycle time on stage-7 TRAILING ARM			Idea : less rotating time								
Problem / Present Status		Counter Measure		Benchmark :		49sec					
More time taken for HUB FULL WELDING STAGE		By providing movable fixturE for holding the Trailing Arm		Target :		Reduced					
				Start :		09/06/2014		Finished :		09/06/2014	
				Note :		Done					
				Team Members :							
				1. Santosh Gaikwad				2. Raju Gavande			
				3.				4.			
				5.				6.			
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why More time taken for HUB FULL WELDING STAGE ?		Cycle time reduced from 49 to 40sec		What To Do : JH of rotating fixture							
A1 : more time required for hub full welding											
W2 : Why more time required for hub full welding ?				How To Do : By rotating manually							
A2 : operator rotating the job manual in 180 degree											
W3 : Why operator rotating the job manual in 180 degree ?				Frequency : Daily Once							
A3 : no provision for rotating the job				Cost Incurred For Making Kaizen :							
W4 : Why no provision for rotating the job ?				Material Cost				Labour Cost		Total	
A4 :				0.00				0.00		0.00	
Root Cause				Scope & Plan For Horizontal Deployment :							
no provision for rotating the job				Equipmnet				Target		Status	
Date : 09/06/2014											
Registered By : Mr. Rahul Deshpande											
Manager's Sign : Mr. Nyayadhish											
----- Bajaj Auto Ltd. (Fabrication) -----											