


	Equipment :	FRONT PANEL BPDY	Loss Type :	Defect Loss							KAIZEN IDEA SHEET												
	Department	QUALITY	Result :	N	P	Q	C	D	S	M													
			Type :																				
Cell : MEGA BODY			Operation : Front Panel Spotting																				
Kaizen Theme: To Eliminate Front panel spot dent/Damage ( CC )			Idea : Provide Copper plate to increase Contact area between panel & electrode.																				
Problem / Present Status		Counter Measure		Benchmark :		100%																	
Spot Dent marks observed in 'A' class area of Body because Panel length 1200mm & it is very difficult to balance while spotting on SSW-1		Copper Plate provided to eliminate spot dent marks.		Target :		0																	
				Start :		03/04/2014		Finished :		05/04/2014													
				Note :																			
				Team Members :																			
				1. MR SUMIT SINGH		2. MR SWAPNIL TAMBEKAR																	
		3. MR AMOL PUND		4. MR NIVRUTTI SUKHASE																			
		5. MR S. WAGH		6.																			
				Benefits																			
				C		Save Cost of Rs 1500/Month Rs 0.00																	
				P		Save Change Over Time Rs 0.00																	
				Q		Eliminated Customer Complaint Rs 0.00																	
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : W1: Quality issues - a) Spot Weld Dent b) Spot Weld Damage c) Spot Weld Deep  A1 :  W2 : W2: 16mm Electode use it is Small for Spot Weld on Front Panel and Dent Mark Create A2 :  W3 : W3: Change the electrode and Fix Position Copper Plate use is not possible, because that electrode also use for mounting member spot weld A3 :  W4 : W4:Movable Copper Plate Use A4 :		No Dent marks observed on panel 100% job ok.  		What To Do : Added in JH check sheet.  How To Do : DAILY MONITORING  Frequency :  Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause																							
Date : 07/04/2014																							
Registered By : Mr. Amol Dadpe																							
Manager's Sign : Mr. S.R.Phatale																							
----- Bajaj Auto Ltd. -----																							