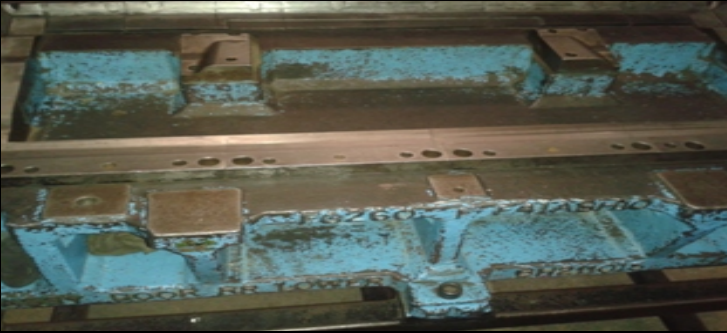


|                                                                                  |             |                                                                                    |                              |                                          |   |                                    |              |            |   |            |                   |
|----------------------------------------------------------------------------------|-------------|------------------------------------------------------------------------------------|------------------------------|------------------------------------------|---|------------------------------------|--------------|------------|---|------------|-------------------|
|  | Equipment : | HEAMMIN MACHINE                                                                    | Loss Type :                  | Defect Loss                              |   |                                    |              |            |   |            | KAIZEN IDEA SHEET |
|                                                                                  | Department  | FIX MAINTANANCE                                                                    | Result :                     | N                                        | P | Q                                  | C            | D          | S | M          |                   |
|                                                                                  |             |                                                                                    | Type :                       |                                          |   |                                    |              |            |   |            |                   |
| Cell : RE MAX LINE                                                               |             |                                                                                    | Operation : Heamming         |                                          |   |                                    |              |            |   |            |                   |
| Kaizen Theme: To Eliminate one operator                                          |             |                                                                                    | Idea : Toggle clamp provided |                                          |   |                                    |              |            |   |            |                   |
| Problem / Present Status                                                         |             | Counter Measure                                                                    |                              | Benchmark :                              |   |                                    |              |            |   |            |                   |
| 02 Operator on the stage for hemming operation                                   |             | To provide one toggle clamp reduce the one operator                                |                              | Target :                                 |   | 100%                               |              |            |   |            |                   |
|  |             |  |                              | Start :                                  |   | 12/03/2014                         |              | Finished : |   | 18/03/2014 |                   |
|                                                                                  |             |                                                                                    |                              | Note :                                   |   |                                    |              |            |   |            |                   |
|                                                                                  |             |                                                                                    |                              | Team Members :                           |   |                                    |              |            |   |            |                   |
|                                                                                  |             |                                                                                    |                              | 1. MR A.T JADHAV                         |   |                                    | 2. MR SUKASE |            |   |            |                   |
|                                                                                  |             |                                                                                    |                              | 3. MR AMOL                               |   |                                    | 4.           |            |   |            |                   |
|                                                                                  |             |                                                                                    |                              | 5.                                       |   |                                    | 6.           |            |   |            |                   |
|                                                                                  |             |                                                                                    |                              | Benefits                                 |   |                                    |              |            |   |            |                   |
|                                                                                  |             |                                                                                    |                              | C                                        |   | Reduce the operator 01 nos Rs 0.00 |              |            |   |            |                   |
|                                                                                  |             |                                                                                    |                              |                                          |   |                                    |              |            |   |            |                   |
| Why Why Analysis :                                                               |             | Result :                                                                           |                              | Kaizen Sustenance :                      |   |                                    |              |            |   |            |                   |
| W1 :                                                                             |             |                                                                                    |                              | What To Do :                             |   |                                    |              |            |   |            |                   |
| A1 :                                                                             |             |                                                                                    |                              |                                          |   |                                    |              |            |   |            |                   |
| W2 :                                                                             |             |                                                                                    |                              | How To Do :                              |   |                                    |              |            |   |            |                   |
| A2 :                                                                             |             |                                                                                    |                              |                                          |   |                                    |              |            |   |            |                   |
| W3 :                                                                             |             |                                                                                    |                              | Frequency :                              |   |                                    |              |            |   |            |                   |
| A3 :                                                                             |             |                                                                                    |                              | Cost Incurred For Making Kaizen :        |   |                                    |              |            |   |            |                   |
| W4 :                                                                             |             |                                                                                    |                              | Material Cost                            |   | Labour Cost                        |              | Total      |   |            |                   |
| A4 :                                                                             |             |                                                                                    |                              | 0.00                                     |   | 0.00                               |              | 0.00       |   |            |                   |
|                                                                                  |             |                                                                                    |                              | Scope & Plan For Horizontal Deployment : |   |                                    |              |            |   |            |                   |
|                                                                                  |             |                                                                                    |                              | Equipmnet                                |   | Target                             |              | Status     |   |            |                   |
| Root Cause                                                                       |             |                                                                                    |                              |                                          |   |                                    |              |            |   |            |                   |
| Date : 15/03/2014                                                                |             |                                                                                    |                              |                                          |   |                                    |              |            |   |            |                   |
| Registered By : Mr. Amol Dadpe                                                   |             |                                                                                    |                              |                                          |   |                                    |              |            |   |            |                   |
| Manager's Sign : Mr. S.R.Phatale                                                 |             |                                                                                    |                              |                                          |   |                                    |              |            |   |            |                   |
| ----- Bajaj Auto Ltd. -----                                                      |             |                                                                                    |                              |                                          |   |                                    |              |            |   |            |                   |