
	Equipment :	FIXTURE	Loss Type :	Defect Loss							KAIZEN IDEA SHEET												
	Department	FIX MAINTANANCE	Result :	N	P	Q	C	D	S	M													
			Type :																				
Cell : ROBOTIC LINE			Operation : Z spoting fixture																				
Kaizen Theme: Copper plate life increased			Idea : Copper plate milling frequency increased & copper plate position shift																				
Problem / Present Status		Counter Measure		Benchmark :																			
High copper plate milling frequency 8 to 10 days		Copper plate milling frequency increased-15 to 20 days		Target :		30 DAYS																	
				Start :		02/04/2014		Finished :		08/04/2014													
				Note :																			
				Team Members :																			
				1. MR S.B. RATHOD				2. MR D.G KADAM															
				3. MR HARI				4. MR SAVRAV															
				5.				6.															
				Benefits																			
				C		1) Eliminated copper plate consumption Rs 0.00																	
				C		Save Cost of Rs per plate 2500/-2 month Rs 0.00																	
				Q		Quality spot improve Rs 0.00																	
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : W1: Robotic spotting during at one place A1 : W2 : W2: Copper plate position shift A2 : W3 : A3 : W4 : A4 :		Copper plate life increased by 50 % 		What To Do : Point Added in JH check sheet. How To Do : As per monthly pm plan Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause																							
Date : 10/04/2014																							
Registered By : Mr. Amol Dadpe																							
Manager's Sign : Mr. S.R.Phatale																							
----- Bajaj Auto Ltd. -----																							