

	Equipment :	SIDE PANEL & REAR DOOR FRAME	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	FIX MAINTANANCE	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : ROBOTIC LINE			Operation : Rear door frame spotting								
Kaizen Theme: To Eliminate Side panel & rear door frame spot dent/Damage			Idea : Pneumatic cylinder provided with PLC connected								
Problem / Present Status		Counter Measure		Benchmark :							
Spot Dent marks observed on side panel and rear door frame		Pneumatic cylinder provided with PLC connected 02 NOS		Target :		0					
				Start :		22/04/2014		Finished :		23/04/2014	
				Note :							
				Team Members :							
				1. MR B.S. DHAKE				2. MR KARANGALE			
				3. MR UMESH				4. MR SAVRAV			
				5.				6.			
				Benefits							
				Q		Eliminated Customer Complaint Rs 0.00					
				Q		Eliminated IHR Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : W1: Quality issues - a) Spot Weld Dent b) Spot Weld Damage c) Spot Weld Deep		No Dent marks observed on panel 100% job ok.		What To Do : -Added in JH check sheet.							
A1 :				How To Do : -As per monthly pm plan							
W2 :											
A2 :											
W3 :				Frequency :							
A3 :				Cost Incurred For Making Kaizen :							
W4 :				Material Cost		Labour Cost		Total			
A4 :				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
Root Cause				Equipmnet				Target		Status	
Date : 24/04/2014											
Registered By : Mr. Amol Dadpe											
Manager's Sign : Mr. S.R.Phatale											
----- Bajaj Auto Ltd. -----											