
	Equipment :	SIDE PANEL	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	FIX MAINTANANCE	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : ROBOTIC LINE			Operation : Air intake bkt spoting								
Kaizen Theme: To Eliminate Side panel & Air intake cover spot dent/Damage			Idea : -Copper Plate with nylon block provided to eliminate spot dent marks.								
Problem / Present Status		Counter Measure		Benchmark :							
Spot Dent marks observed on side panel air intake cover becausw no stopper on copper plate frame		Copper Plate with nylon stopper provided to eliminate spot dent marks on side panel		Target :		0					
				Start :		22/04/2014		Finished :		22/06/2014	
				Note :							
				Team Members :							
				1. MR S.P. KANADE				2. MR KARANGALE			
				3. MR UMESH				4.			
				5.				6.			
				Benefits							
				Q		Eliminated Customer Complaint Rs 0.00					
				Q		Eliminated IHR Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : W1: Quality issues - a) Spot Weld Dent b) Spot Weld Damage c) Spot Weld Deep A1 : W2 : A2 : W3 : A3 : W4 : A4 :		No Dent marks observed on panel 100% job ok. 		What To Do : Added in JH check sheet.							
				How To Do : As per monthly pm plan							
				Frequency :							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Root Cause											
Date : 23/04/2014											
Registered By : Mr. Amol Dadpe											
Manager's Sign : Mr. S.R.Phatale											
----- Bajaj Auto Ltd. -----											