| BAJAJ Distinctly Akeal | Equipment : | Z SPOTTING FIXTURE | | Loss Type : | Defect | Loss | | | | | | | | | | | | |
|---|--|--|---|-------------|--------|----------|-------|-----------------------|--|--|-------|---------------------|-------------------------|-------------------|------|---------------|--------|--|
| | Department | FIX MAINTANANCE | | Result : | N | Р | (| Q C D | | S | | М | K | KAIZEN IDEA SHEET | | | T | |
| | | | | Type : | | | | | | | | | | | | | | |
| Cell : | ROBOTIC LINE | | | | Ope | ration : | : 2 | Z spoting | fixture | | | | | | | | | |
| Kaizen Theme: | - To Eliminate Locating | pin consumtion | | Idea : | Fix L | ocating | j pin | provided | or to eli | iminate | pin c | onsum | otion. | | | | | |
| Problem / Present Status | | | Counter Measure | | | | | Benchmark : | | | | | | | | | | |
| High Locatin pin consumption on the z spoting Fixture | | | Fix locating pin provided for to eliminate pin consumption. | | | | | Target: 0 | | | | | | | | | | |
| | | | | | | | | Start : | | 06/04 | /2014 | , | Fin | ished : | 08/0 |)4/2014 | ļ | |
| | | | | | VS. | 4 5 5 | | Note : | | | | | • | | • | | | |
| | | X-A | | FIX -A | 1/2 | The last | | Team I | Membe | rs : | | | | | | | | |
| | | | | | | 35 | | 1. MR | S.B. RA | THOD | | | 2. N | /IR B.S. D | HAKE | | | |
| | | The state of the s | | | | | 7 | 3. MR | S.P. KA | NADE | | | 4. N | /IR D.G .k | ADAM | | | |
| | | 1 | | 2 | | - 8 | | 5. | | | | | 6. | | | | | |
| | 4-1 | THE PARTY | | . 6 | 4 | 8 | 1/4 | Benefi | | | | | | | | | | |
| 20 | | | 20 | - | 1 | 10 | | | | | • • | | imption Re | 0.00 | | | | |
| | | | | | | | | 6 | | | | | Rs 0.00 | | | | | |
| | | | | | | | | | DD | | | | | | | | | |
| | | | | | | 0 | _ | | | time Rs | | | | | | | | |
| | | | Result: | unging time | | - | | Kaizen | Suster | nance : | | | shoot | | | | | |
| W1 : W1: Locating p | | | Result : No pin consumption & No BD for LP cha | inging time | | | | | Suster | nance : | | | sheet. | | | | | |
| W1 : W1: Locating p | oin wall thikness less | | | unging time | | - | | Kaizen | Suster | nance : | | | sheet. | | | | | |
| Why Why Analysis W1 : W1: Locating p A1 : W2 : W2: Locating p | oin wall thikness less | | | inging time | | | | Kaizen | Suster o Do : / | nance : Added i | n JH | check | | | | | | |
| W1 : W1: Locating p A1 : W2 : W2: Locating p A2 : | oin wall thikness less | | | inging time | | | | Kaizen What T | Suster o Do : / | nance : Added i | n JH | check | | | | | | |
| W1 : W1: Locating p A1 : W2 : W2: Locating p | oin wall thikness less | | | inging time | | | | Kaizen What T | Suster To Do : / | nance : Added i | n JH | check | | | | | | |
| W1 : W1: Locating p A1 : W2 : W2: Locating p A2 : W3 : | oin wall thikness less | | | unging time | | | | What T | Suster To Do : A | nance : Added i | n JH | check s | an | | | | | |
| W1: W1: Locating p A1: W2: W2: Locating p A2: W3: A3: | oin wall thikness less | | | anging time | | | | What To How To Freque | Suster To Do : A | Added i | n JH | check solve by pm p | an | st | | Total | | |
| W1 : W1: Locating p A1 : W2 : W2: Locating p A2 : W3 : A3 : W4 : | oin wall thikness less | | | anging time | | | | What To How To Freque | Suster To Do : / | Added in the same of the same | n JH | check solve by pm p | an 1 : | st | | Total 0.00 | | |
| W1: W1: Locating p A1: W2: W2: Locating p A2: W3: A3: W4: | oin wall thikness less | | | anging time | | | | Kaizen What T | Suster To Do : A | Added in the second sec | n JH | y pm p | an 1 : _abour Co 0.00 | | | | | |
| W1: W1: Locating p A1: W2: W2: Locating p A2: W3: A3: W4: A4: | oin wall thikness less | | | anging time | | | | Kaizen What T | Suster To Do : A | For Ma | n JH | y pm p | lan 1 : _abour Co | | | 0.00 | Status | |
| W1: W1: Locating p A1: W2: W2: Locating p A2: W3: A3: W4: A4: | oin wall thikness less | | | anging time | | | | Kaizen What T | Suster To Do : A | For Ma | n JH | y pm p | an 1 : _abour Co 0.00 | | | 0.00 | Status | |
| W1: W1: Locating p A1: W2: W2: Locating p A2: W3: A3: W4: A4: | oin wall thikness less | | | anging time | | | | Kaizen What T | Suster To Do : A | For Ma | n JH | y pm p | an 1 : _abour Co 0.00 | | | 0.00 | Status | |
| W1: W1: Locating p A1: W2: W2: Locating p A2: W3: A3: W4: A4: | oin wall thikness less oin single stape 11/04/2014 | | | inging time | | | | Kaizen What T | Suster To Do : A | For Ma | n JH | y pm p | an 1 : _abour Co 0.00 | | | 0.00 | Status | |
| W1: W1: Locating p A1: W2: W2: Locating p A2: W3: A3: W4: A4: Root Cause Date: Registered By: | oin wall thikness less oin single stape 11/04/2014 Mr. Amol Dadpe | | | anging time | | | | Kaizen What T | Suster To Do : A | For Ma | n JH | y pm p | an 1 : _abour Co 0.00 | | | 0.00 | Status | |
| W1: W1: Locating p A1: W2: W2: Locating p A2: W3: A3: W4: A4: | oin wall thikness less oin single stape 11/04/2014 Mr. Amol Dadpe Mr. S.R.Phatale | | | anging time | | | | Kaizen What T | Suster To Do : A | For Ma | n JH | y pm p | an 1 : _abour Co 0.00 | | | 0.00 | Status | |