BAJAJ Distinctly Ahead	Equipment :	Z SPOTTING FIXTURE		Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	FIX MAINTANANCE		Result :	N	P	Q	C	D	S	M	
				Type :								

Cell :	ROBOTIC LINE	Operation :	Z spoting fixture

Kaizen Theme:	- To Eliminate Locating pin consumtion	Idea :	Fix Locating pin provided or to eliminate pin consumption.

Problem / Present Status	Counter Measure	Benchmark :	

High Locatin pin consumption on the z spoting Fixture | Fix locating pin provided for to eliminate pin consumption.

Target :	0

Start :	06/04/2014	Finished :	08/04/2014

Note :

Team Members :

1. MR S.B. RATHOD	2. MR B.S. DHAKE
3. MR S.P. KANADE	4. MR D.G .KADAM
5.	6.

Benefits

C	Eliminated Locating pin consumption Rs 0.00
C	Save Cost of Rs 10400/Month Rs 0.00
P	Save BD time Rs 0.00

Why Why Analysis :	Result :	Kaizen Sustenance :

W1 : W1: Locating pin wall thikness less

A1 :

W2 : W2: Locating pin single stape

A2 :

W3 :

A3 :

W4 :

A4 :

Result : No pin consumption & No BD for LP changing time

What To Do : Added in JH check sheet.

How To Do : As per monthly pm plan

Frequency :

Cost Incurred For Making Kaizen :

Material Cost	Labour Cost	Total
0.00	0.00	0.00

Scope & Plan For Horizontal Deployment :

Equipmnet	Target	Status

Root Cause

Date :	11/04/2014
Registered By :	Mr. Amol Dadpe
Manager's Sign :	Mr. S.R.Phatale

---------- Bajaj Auto Ltd. ----------