
	Equipment :	REAR BODY SPOTTING FIXTURE	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	FIX MAINTANANCE	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : MEGA BODY			Operation : floor & side panel Spotting								
Kaizen Theme: To Eliminate Locating pin consumption			Idea : Locating pin provided by two picess male & female								
Problem / Present Status		Counter Measure			Benchmark :						
High Locatin pin consumption on the rear body sotpting fixture		Pin with dawel locating pin provided for to eliminate pin consumption.			Target :			0			
					Start :		05/04/2014		Finished : 07/04/2014		
					Note :						
					Team Members :						
					1. MR A.T JADHAV				2. MR NIVRUTTI SUKASE		
					3. MR AMOL				4.		
					5.				6.		
					Benefits						
					C		Eliminated Locating pin consumption Rs 0.00				
					C		Save Cost of Rs 2200/Month Rs 0.00				
					P		Save BD time Rs 0.00				
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :		No BD for LP changing time			What To Do : -Added in JH check sheet.						
A1 :											
W2 :					How To Do : As per monthly PM plan						
A2 :					Frequency :						
W3 :					Cost Incurred For Making Kaizen :						
A3 :					Material Cost		Labour Cost		Total		
W4 :					0.00		0.00		0.00		
A4 :					Scope & Plan For Horizontal Deployment :						
Root Cause					Equipmnet		Target		Status		
Date : 10/04/2014											
Registered By : Mr. Amol Dadpe											
Manager's Sign : Mr. S.R.Phatale											
----- Bajaj Auto Ltd. -----											