

	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2368
	Department :	DSL Tank	Result :	N	P	Q	C	D	S	M	
	Cell :	DSL Tank	Type :								
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : welding								
Kaizen Theme: To prevent early field failure complaint			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		1					
Breather hole of fuel filling tube found at bottom end.				Target :		0					
Start :				24/09/2013		Finished :		24/09/2013			
Note :											
Team Members :											
1. Mr.SUG				2. Mr.SMS							
3. Mr.IMA		4. Mr.BRM									
5.		6.									
Benefits											
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 :				What To Do :							
A1 :											
W2 :				How To Do :							
A2 :											
W3 :				Frequency :							
A3 :				Cost Incurred For Making Kaizen :							
W4 :				Material Cost		Labour Cost		Total			
A4 :				0.00		290.00		290.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
Date : 10/09/2013				Equipmnet		Target		Status			
Registered By : Mr. A A Girme											
Manager's Sign : Mr.R S Makasare											
----- Bajaj Auto Ltd. (Fabrication) -----											