

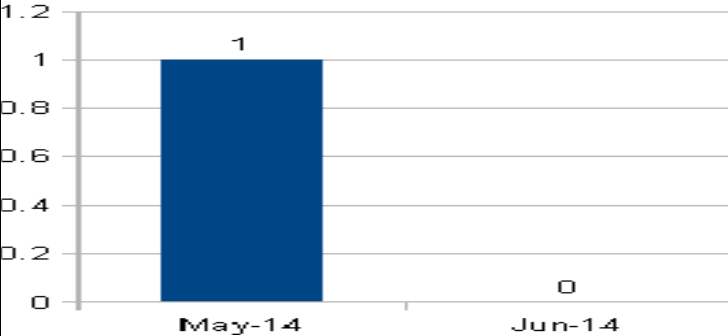
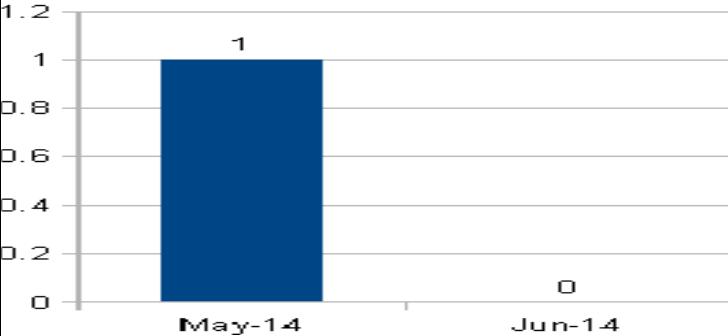
	Equipment :	Passenger seat welding fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2369						
	Department :	Quality	Result :	N	P	Q	C	D	S	M							
	Cell :	Welding shop	Type :														
Unit Name : 100005 - Shreeganes Press N Coat, Aurangabad			Operation :														
Kaizen Theme: To eliminate part missing defect in Mega Passenger seat			Idea : Provide proximity sensor to sense presence of the bracket & interlock with welding machine														
Problem / Present Status			Counter Measure			Benchmark :		1									
Customer complaint regarding part missing in Mega passenger seat			Provided proximity sensor to sense presence of bracket on the fixture and welding machine interlocked with the sensor signal.			Target :		0									
						Start :		06/05/2014		Finished : 08/05/2014							
						Note :											
						Team Members :											
						1. Mr.Pramod Desle		2. Mr.Sandeep Kamble									
						3. Mr.Balaji Nakate		4.									
						5.		6.									
						Benefits											
						Q		Part missing complaint eliminated Nos 0.00									
Why Why Analysis :			Result :			Kaizen Sustenance :											
W1 : Why Passenger seat bracket missing ? A1 : Bracket not placed on the fixture at defined location W2 : Why Bracket not placed on the fixture at defined location ? A2 : Operator forgot to place the bracket W3 : Why Operator forgot to place the bracket ? A3 : No provision to sense the presence of bracket W4 : A4 :			Passenger seat part missing defect eliminated. 			What To Do : Check the working of the sensor How To Do : Weekly Audit Frequency : Weekly Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>						Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total															
0.00	0.00	0.00															
Root Cause No provision to sense the presence of bracket						Scope & Plan For Horizontal Deployment :											
Date : 17/06/2014						Equipmnet		Target		Status							
Registered By : Mr. Mukund Joshi																	
Manager's Sign :																	
----- Bajaj Auto Ltd. (Fabrication) -----																	