

<div></div>	Equipment :	SPOT WELDING FIXTURE	Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	PRODUCTION	Result :	N	P	Q	C	D	S	M	
	Cell :	PATIL-N-PATIL ENGG.	Type :								
Unit Name : Patil-N-Patil Engineering,			Operation : SPOT WELDING								
Kaizen Theme: TO REDUCE IN HOUSE REJECTION DUE TO SPOT WELDING			Idea : TO DEVELOP A NEW ELECTRODE WITH GUIDING PIN								
Problem / Present Status		Counter Measure			Benchmark :		REJ UPTO 0.50%				
DUE TO WELDING FIXTURE DESINGE ISSUE -REJECTION OF SPOT WELDING		NEW ELECTRODE WITH GUIDE PIN IS DEVELOPED.			Target :		NILL				
					Start :		21/06/2014		Finished :		21/06/2014
<div></div>		<div></div>			Note :						
					Team Members :						
					1. M,r.Patil Sir				2. Mr.Amol		
					3. Mr.Mangesh				4. Mr.Ramesh		
					5. Mr.Sonwane				6.		
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why SPOT WELDING SHIFTED. ?		REJECTION IS NILL			What To Do : PLAN PM						
A1 : FIXTURE DESIGNE NG											
W2 : Why FIXTURE DESIGNE NG ?					How To Do : AS PER SHEDULED						
A2 :		<div></div>									
W3 :					Frequency : AS PER DECIDED SCHEDULED						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :					500.00		300.00		800.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
FIXTURE DESIGNE NG					Equipmnet				Target		Status
Date : 21/06/2014											
Registered By : Mr. Pradeep More											
Manager's Sign :											
----- Rucha Engineering Pvt Ltd -----											